

# EV Validation Test Solution



Authorized  
Distributor

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# Agenda

- Accelerating EV Product Performance
- Hardware-in-the-Loop Testing of EV
- Solutions
- Discussion

# **PT Halia Teknologi Nusantara**



## Vision

To become a leading engineering solutions provider for **industry**, **education**, and **research**

## Mission

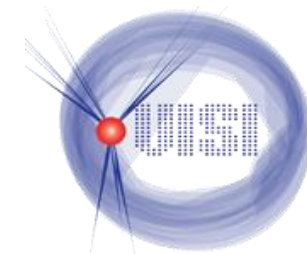
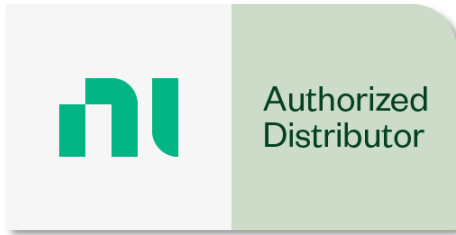
To provide our customers with innovative system integration solution with emphasis on **quality**, **integrity**, **timeliness**, and **cost effectiveness**.

## Values

We treat our customers, partners, employees, and shareholders with **respect** and **professionalism**

We grow through **creativity**, **invention** and **innovation**

We integrate **honesty**, **integrity** and **business ethics** into every aspects of our business







## Types of NI Systems



### PC-Based Systems

PC-based measurement and control systems provide electrical and physical measurement capabilities for engineers who need a customizable, accurate, yet cost-effective way of conducting benchtop measurements.



### CompactDAQ

CompactDAQ systems provide a customizable solution for engineers to perform electrical and physical measurements either at their benchtop or in a distributed architecture.



### CompactRIO

CompactRIO systems provide real-time processing capabilities and sensor-specific conditioned I/O, which is ideal for stand-alone data logging, industrial monitoring, and control applications.



### PXI

PXI provides an open, high-performance validation and production test approach. It offers a scalable way to meet your software and hardware timing, synchronization, and throughput requirements across all of your instruments.

## Key System Components



### CHASSIS

As the backbone of a system, the chassis provides power, cooling, and a communication bus to the system, and supports multiple modules or instruments.



### CONTROLLER

Integrated or external, the controller contains everything you need to run your system.



### MODULES

Each module's individual functions and I/O help the overall system fulfill its requirements.



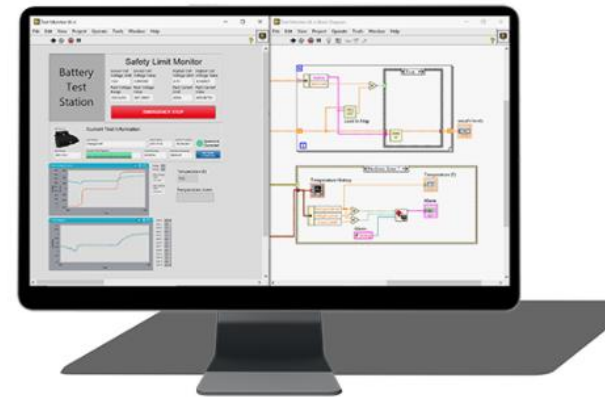
### SOFTWARE

NI software helps you customize and reconfigure systems to solve test requirements that evolve over time.



### SERVICES

NI's consulting, integration, hardware, and software services ensure your success.

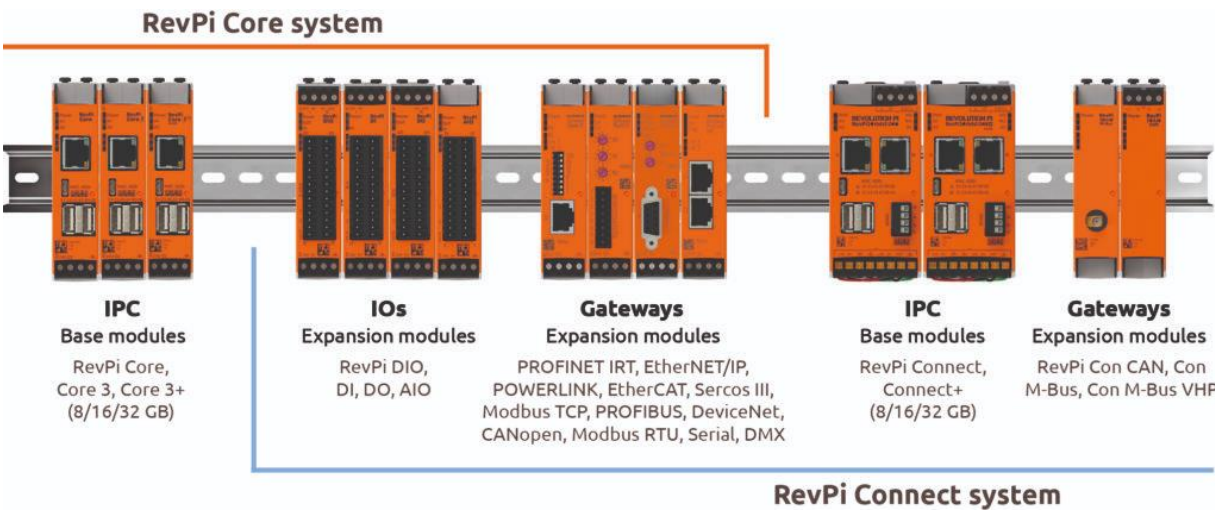


## Software

From interactive exploration and test development to systems and data management, NI's software portfolio helps you drive actionable insights at scale while proactively improving product performance.

LabVIEW	→	SystemLink™ Software	→
Optimal+	→	FlexLogger™ Software	→
TestStand	→	DIAdem	→

# KUNBUS GmbH

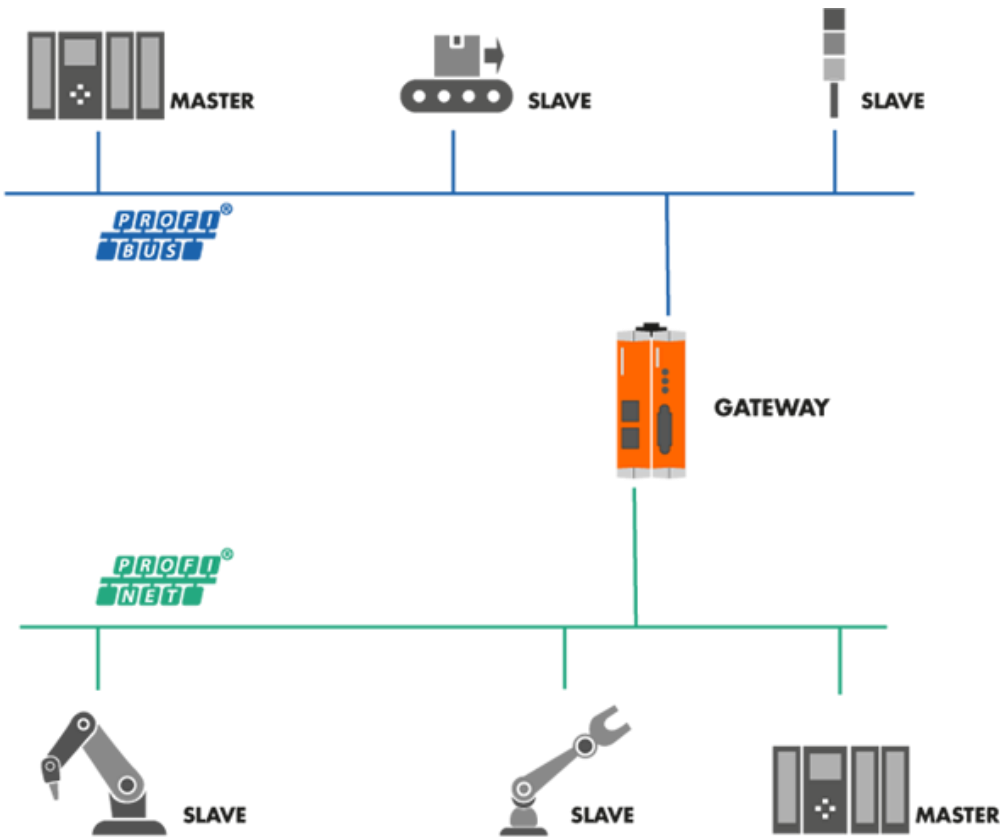


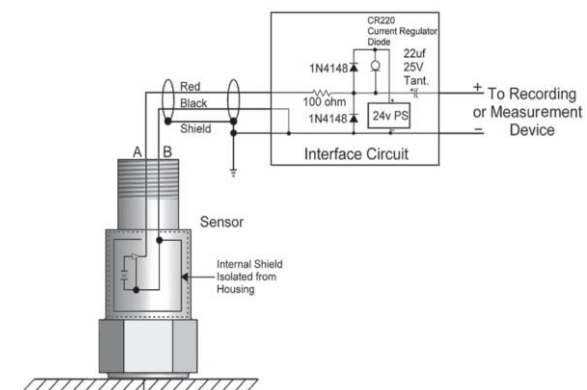


the automation bus









The CTC Line of products is covered by a best-in-class, unconditional lifetime warranty.



Damage caused by plant fire



Damage caused by heavy abuse



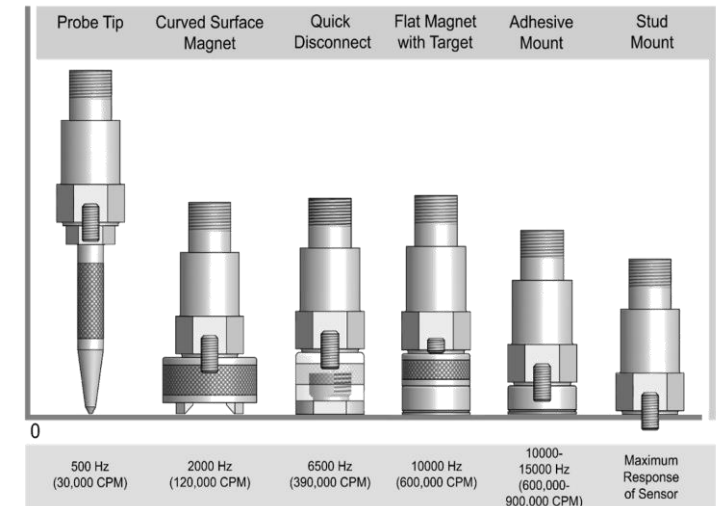
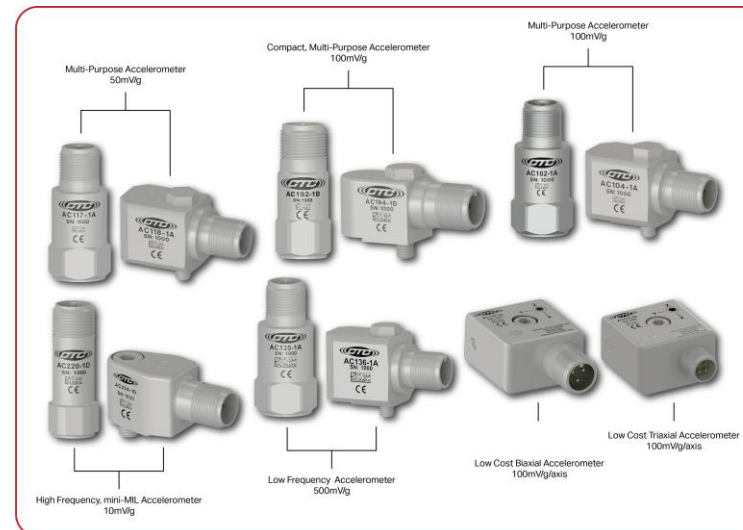
Damage caused by water



Damage caused by accidental neglect



Damage caused by a variety of outrageous circumstances, including: crushed, run over, exposed to harsh weather and conditions, and many more...



Maximum Frequency Response  
(within  $\pm 3\text{dB}$ )

\*Depending on specified high frequency response of individual sensors.



NEW  
SERIES!



## 2 Series MSO Mixed Signal Oscilloscope

The 2 Series MSO is a full-featured oscilloscope in a compact, portable form factor that feels like a tablet. The unique set of features makes this scope perfect for students exploring education labs with a help button that provides context-applicable solutions in real-time.



## DMM6500 Digital Multimeter

The DMM6500 digital multimeter provides high-performance without high investment. This leading touchscreen bench DMM with built-in premium features is perfect for the classroom, outperforming many industry digital multimeters at the same price point.



## 2231A-30-3 DC Power Supply

The 2231A-30-3 Multi-channel Programmable DC Power Supply is ideal for testing a wide range of devices throughout the education lab, cost-effectively.

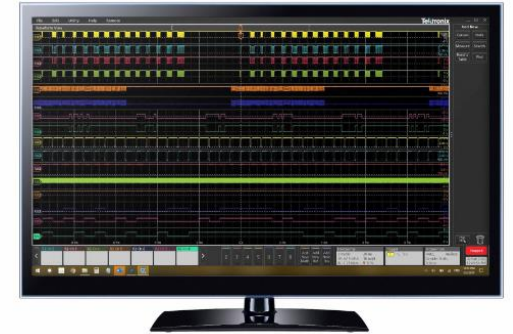


## AFG31000 Series Arbitrary Function Generator

This high-performance AFG with built-in arbitrary waveform generation and the largest touchscreen on the market is perfect for the modern teaching lab.

## TekScope™ PC Analysis Software

Get the analysis capability of an award-winning oscilloscope on your PC. Analyze waveforms anywhere, anytime. The basic license lets you view and analyze waveforms, perform many types of measurements and decode the most common serial buses - all while remotely accessing your oscilloscope. Advanced license options add capabilities such as multi-scope analysis, more serial bus decoding options, jitter analysis and power measurements.



### DC Power Supply

Your application. Our DC power supplies



### Benchtop Digital Multimeter (DMM)

Measurement performance to match bench and system applications



### Keithley Source Measure Units

Source and measure voltage, current, and resistance in one unit



### Keithley Low-Level, Sensitive and Specialty Instruments

Scientists around the world count on sensitive measurement solutions from Keithley



### Keithley Switching and Data Acquisition Systems

Solutions for switching and measuring signals with exceptional accuracy.



### Keithley Semiconductor Test Systems

Solutions to characterize semiconductor devices, materials & processes.

# PATHWAVE

PathWave enables agile and connected workflows

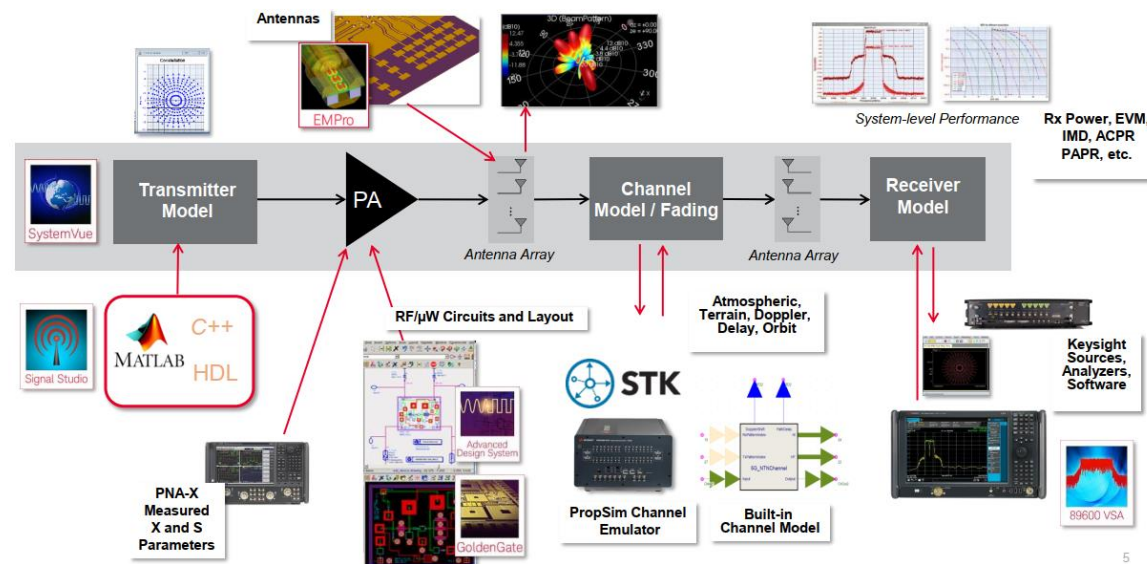


## A Model-Based System Simulation Platform

COVERING MULTIPLE DOMAINS AND APPLICATIONS



## PathWave System Design brings fidelity to your Digital Twin



## PathWave Design University Program (Formerly Eesof EDA)

Providing Industry-Grade Software to Support Universities

- Suite of EDA tools that are used by top companies for
  - RF and Microwave, High-Speed Digital Design
  - Power Electronics Design and EMI Analysis
  - System-level Simulation
- Industry-leader with 65% market share<sup>1</sup>
- To be 'industry-ready', students need to understand the full design flow
  - Design and simulation at the component / device level

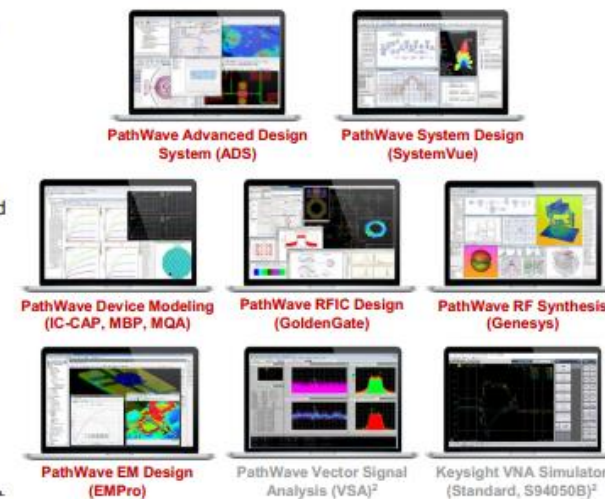
"I am an RF Engineer and was given a project recently that requires a lot of autonomy. I realized shortly after being assigned the project that the reason I was working on this – whilst other full time RF engineers were not – was because when asked if I knew how to use ADS for this application and other various software, I was able to say yes and clarify exactly what they wanted me to do in each software."

— Graduate Student, Colorado School of Mines



KEYSIGHT

<sup>1</sup>In RF Design and Simulation, Source: Piedestal Research (Jan. 2020)  
<sup>2</sup>Not branded under 'PathWave Design'. - Sold separately. Check with Local sales.





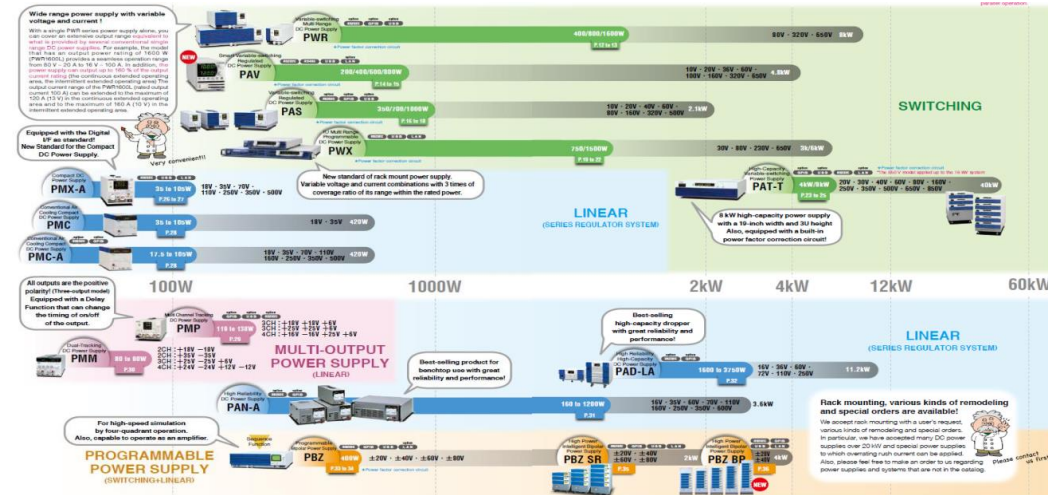
# KIKUSUI SOLUTIONS

Kikusui is specialized in Electronics Test and Measurement!

- AC/DC regulated power supplies and Electronics loads for testing
- Safety, EMC, Standard test equipment
- Battery/Fuel cell tester



## Kikusui DC Power Supply



## Kikusui AC Power Supply



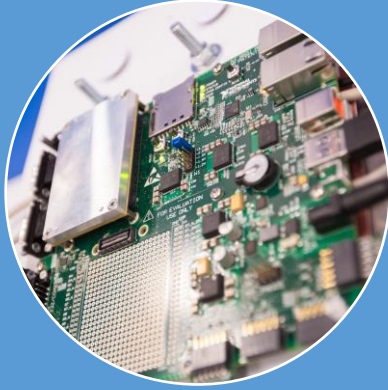
# Haliattech Customers







Academic



Electronics



Automotive



Aero &  
Defense

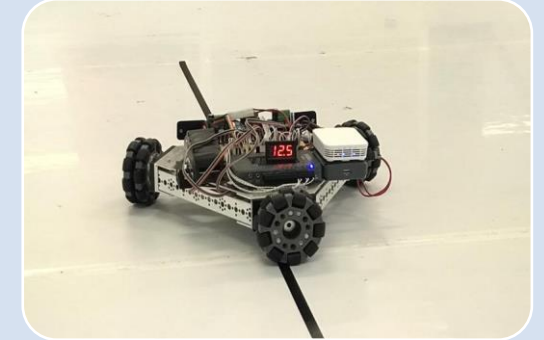
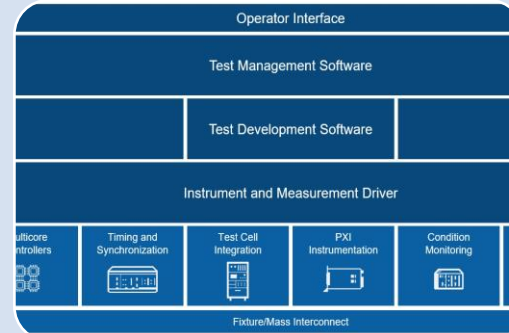


Energy





# Specific Products and Services Solution



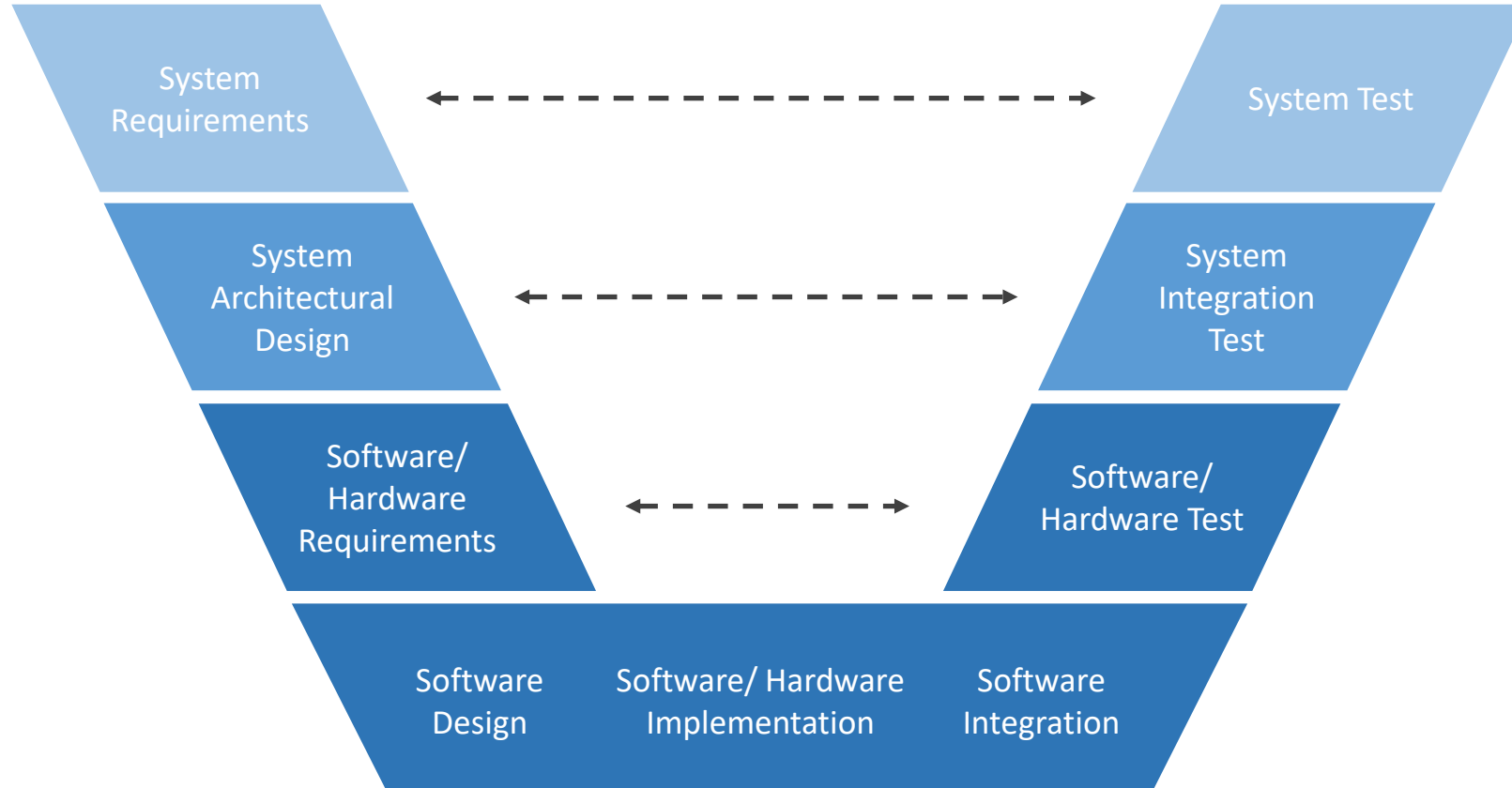
LabVIEW  
Technical  
Consultation  
& Training

Automated  
Test System

Smart  
Factory &  
IIoT

Mobile  
Robotic

# Test, Measurement and Control Coverage

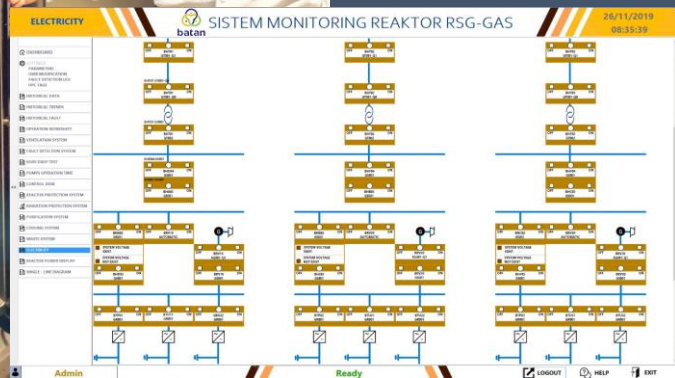
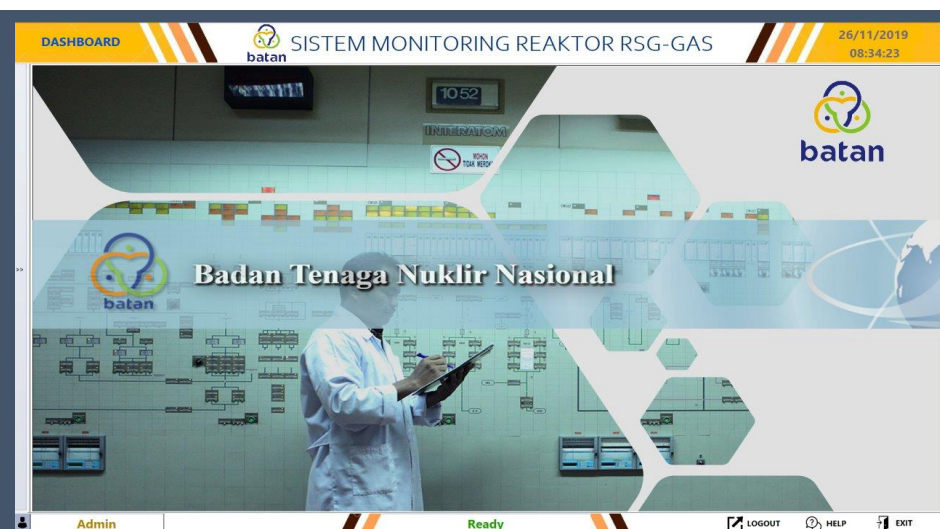




Technical Consultation

Technical Support by Phone and Email

Source Code



# Badan Tenaga Nuklir Nasional

## Fault and Condition Monitoring for 30 MW Main Reactor (PRSG)

### Application

- Monitored more than 1000 Inputs with accuracy of 10uS with GPS Timing Synchronization
- Provide automated report generation and web monitoring for BATAN Customer

### Main Factor using LabVIEW

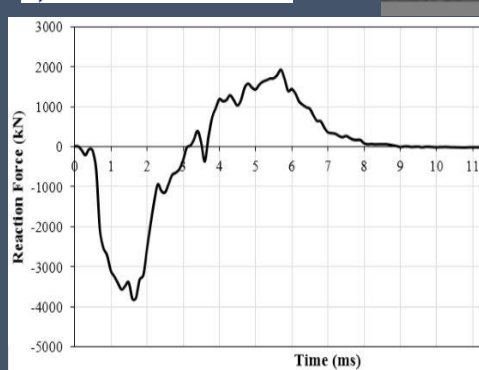
- Synchronization with other system and visualizations to the web

### Key Products Used

- LabVIEW, RT and FPGA, CompactRIO

### Next Project

- Condition Monitoring for Reactor Cooling System



# PINDAD and ITB

## Tank Base Plate Blast Test

### Application

- Testing of Blast Energy Absorption of the Impact Layer

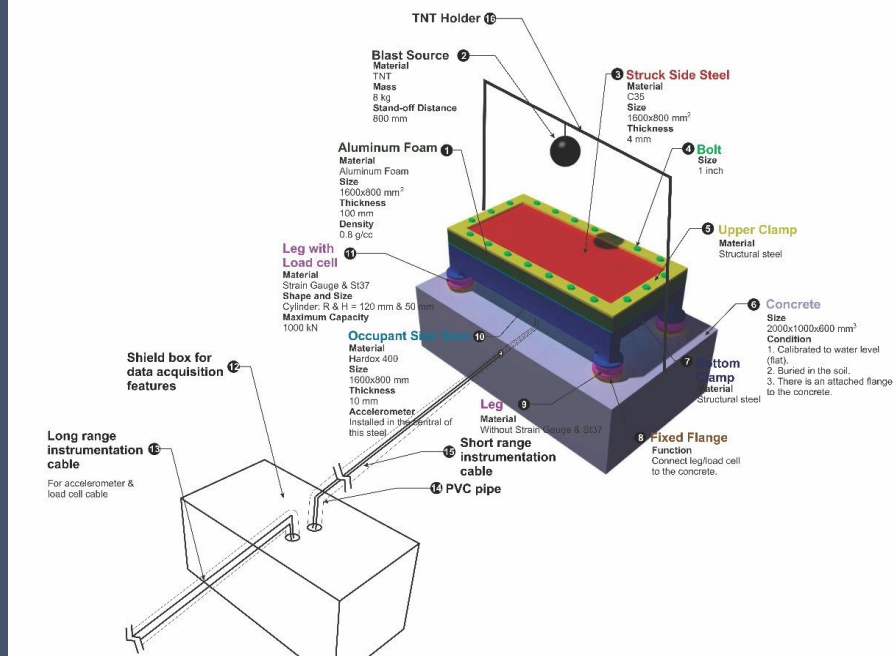
### Main Factor using LabVIEW

- Fast measurement and recording of Blast Test

### Key Products Used

- LabVIEW, CompactDAQ

### Next Project







$$H(f) = \frac{Y(f)}{X(f)}$$

# Pakoakuina

## Vibration Test for Production Test

### Application

- Natural Frequency Identification in rims production
- Quality of the Rims production is decided by its natural frequency

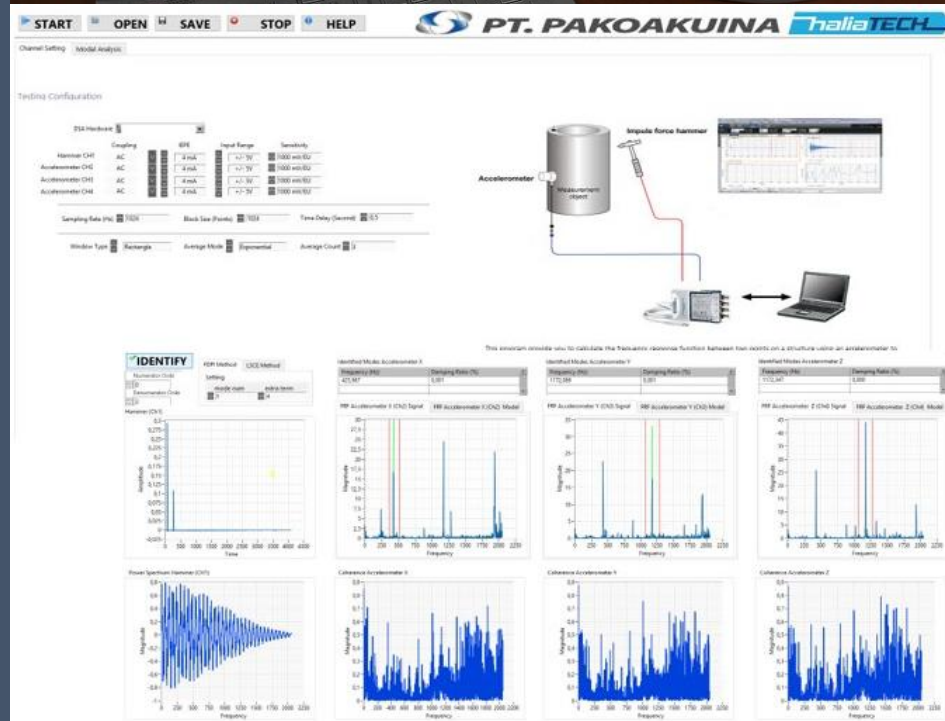
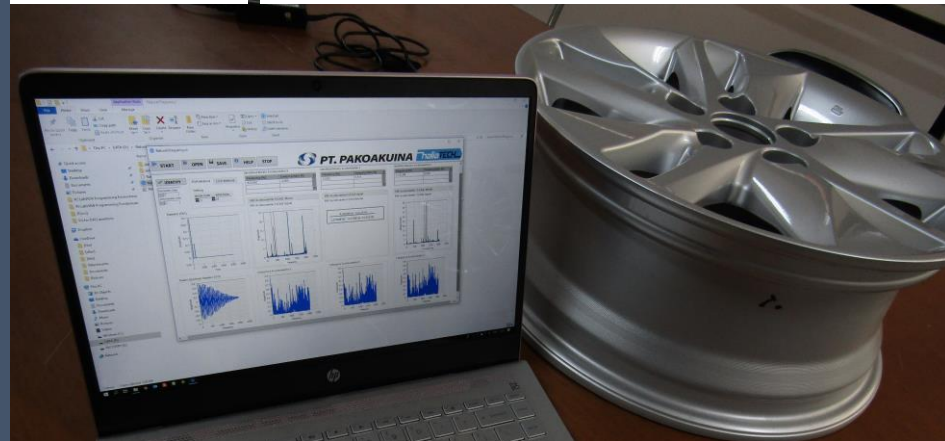
### Main Factor

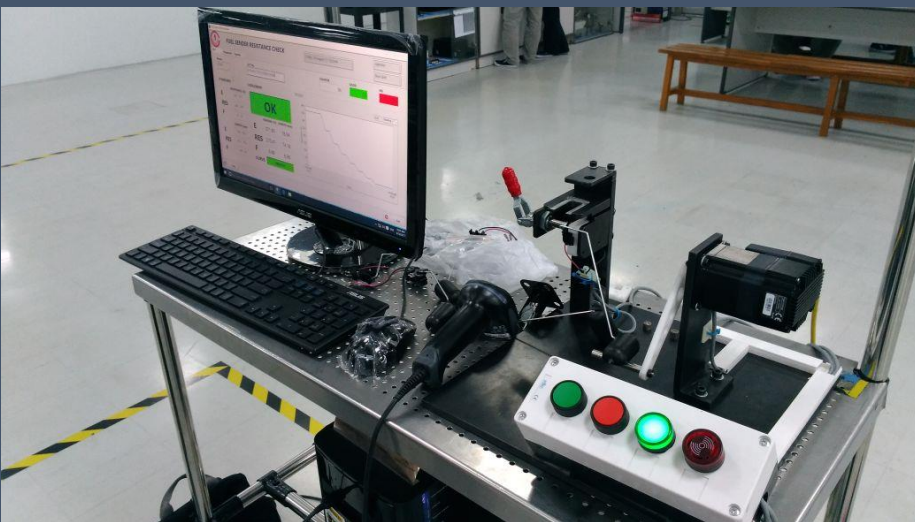
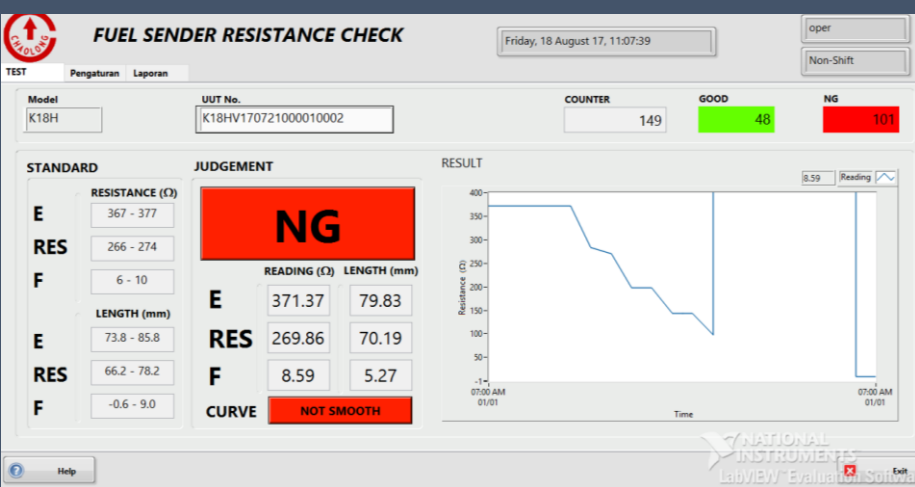
- Minimum effort to add function in the future

### Key Products Used

- LabVIEW, Accelerometers, Hammer

### Next Project





# PT. Chao Long Motor Part Indonesia

## Fuel Sender Resistance Check System

### Application

- Checked the resistance value sensor using 2 wiring, 4 wiring and smoothness method. Calculated the distance between starting position (home) and peak position in fuel tank.
- Determined the reliability of fuel tank system.

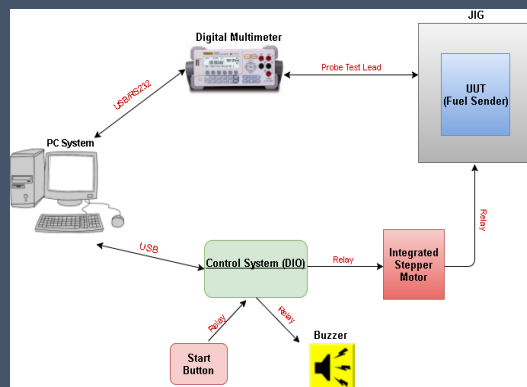
### Main Factor using LabVIEW

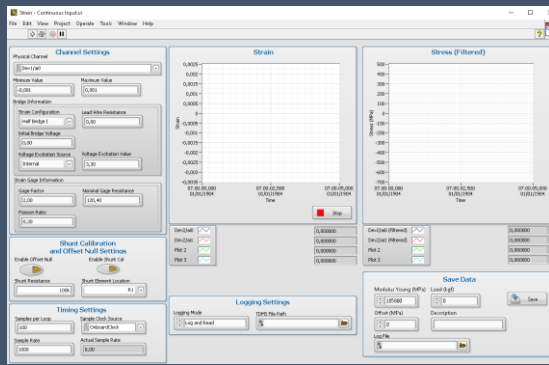
- Signal processing and synchronization with other system

### Key Products Used

- LabVIEW, NI USB, NI Motion, and NI Stepper Motor

### Next Project



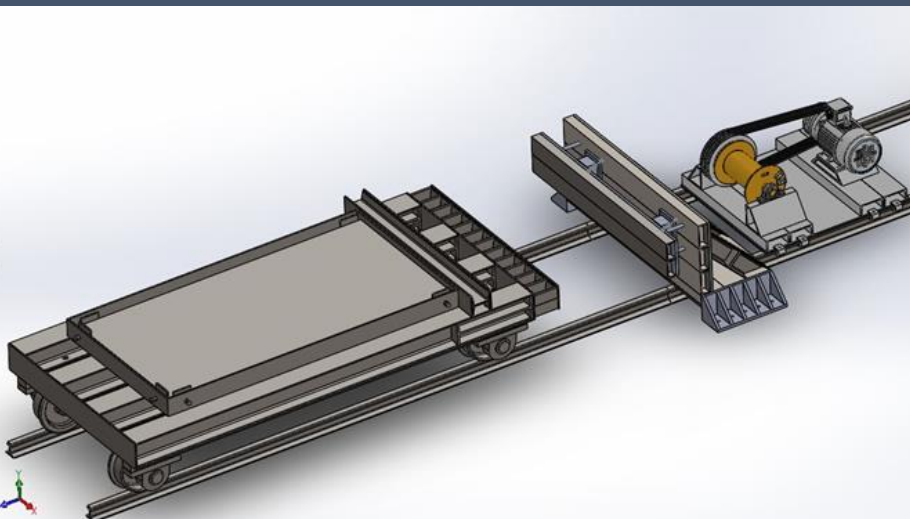
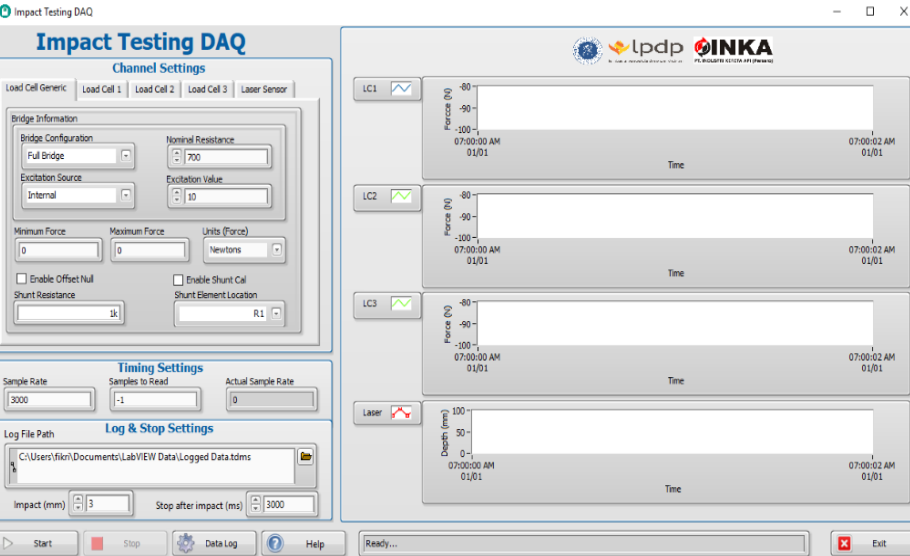
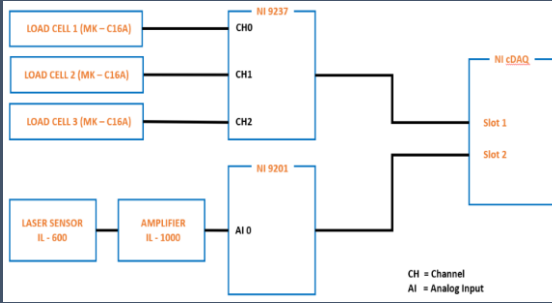


## Application

- ## Main Factor

- ## Key Products Used

- ## Next Project



# ITB and INKA

## Impact Test of Train Carts

### Application

- Measured high speed measurement for impact test
- Impact measurement is to validate a designed absorber that can minimize the accident

### Main Factor

- Fast data recording for impact test
- High speed sampling rate measurement

### Key Products Used

- LabVIEW, DAQ, Loadcell

### Next Project





# Institut Teknologi Bandung (ITB)

## Drop Weight Impact Test

### Application

- Analyzed and determined materials response to a sudden external force
- Acquired impact sensor and battery voltage at a **sample rate** of up to 102,4 kS/s

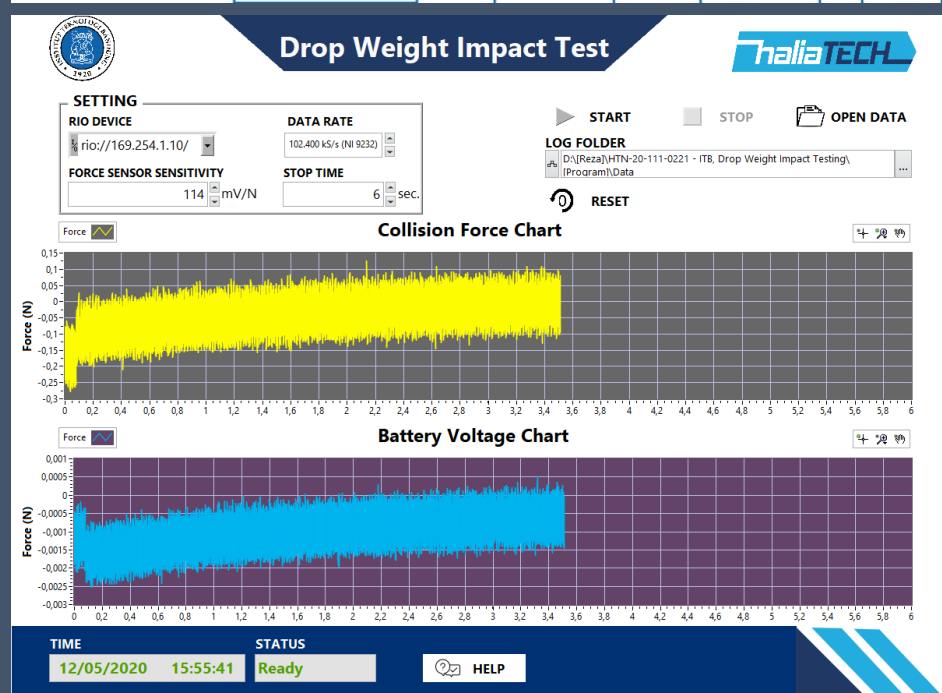
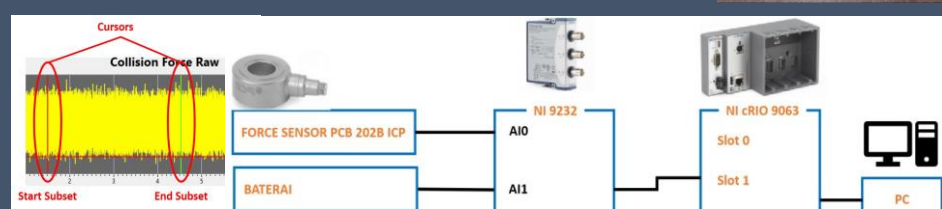
### Main Factor using LabVIEW

- High Speed Sampling rate and fast data recording

### Key Products Used

- LabVIEW, FPGA, RAD, CompactRIO, NI 9232, and Force Sensor

### Next Project





# Pusat Riset Elektronik (PRE) BRIN

## Custom Communication System for Aircraft and Ground Station

### Application

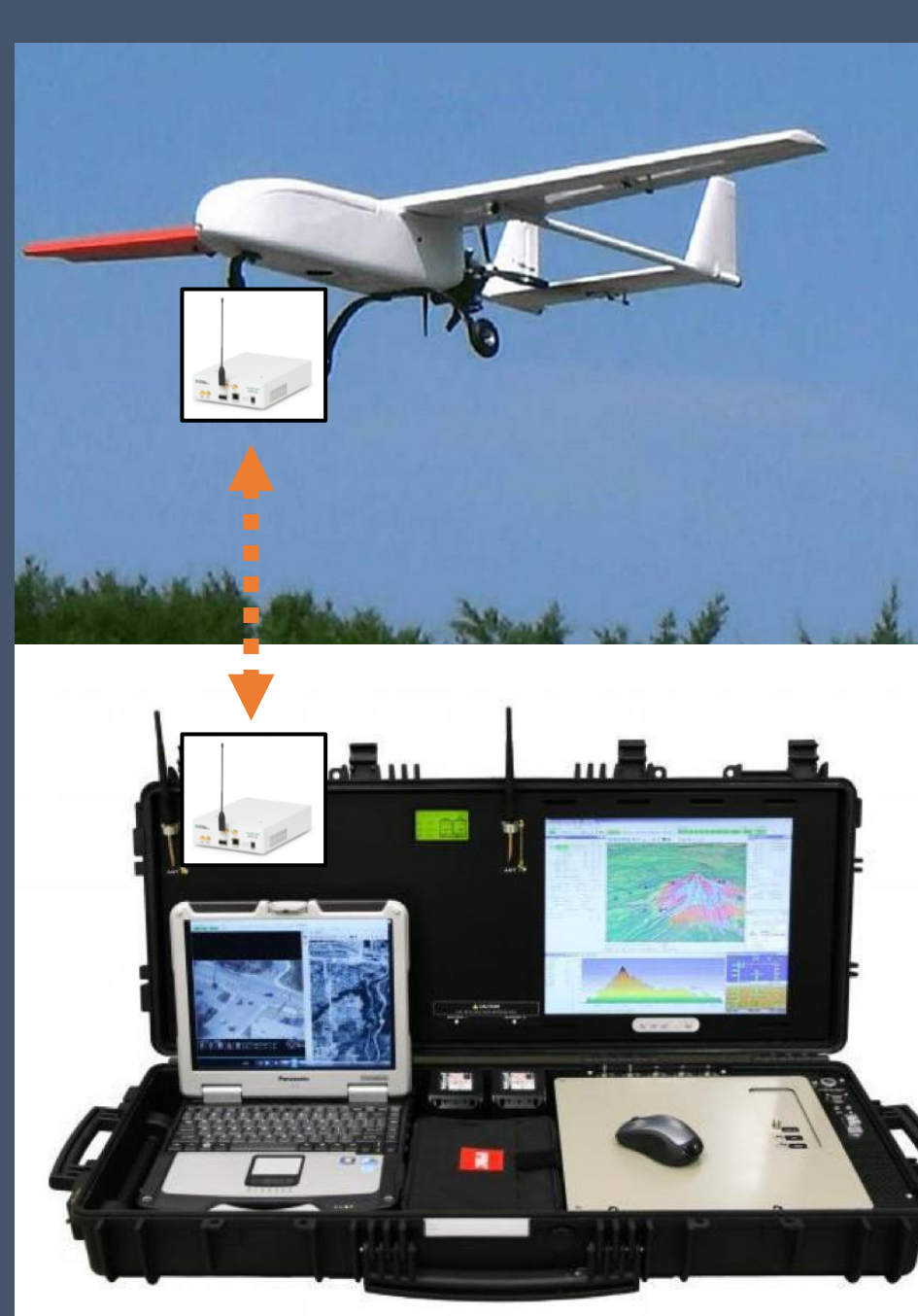
- Provide Communication between Unmanned Aerial Vehicle (UAV) Satellite and Ground Stations.

### Main Features

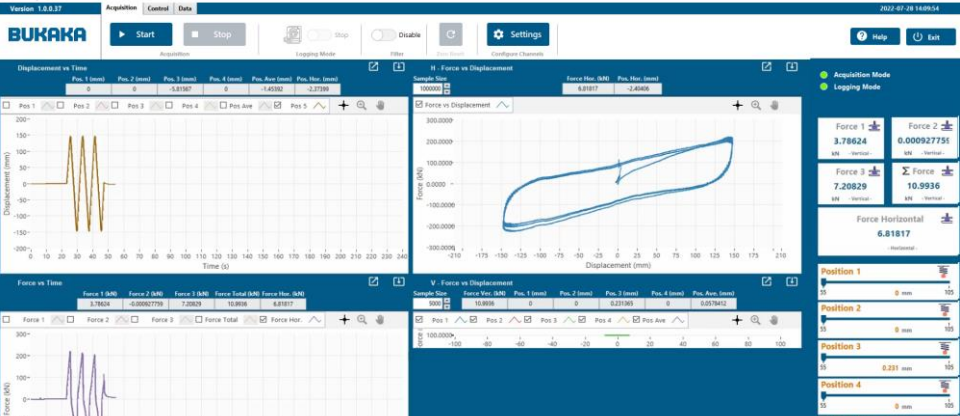
- High-speed software defined radio for streaming baseband I and Q signals to a host PC over 1 Gigabit Ethernet
- 20 MHz Bandwidth, 400 MHz to 4.4 GHz Frequency, Included GPS-Disciplined OCXO

### Key Products Used

- USRP 2932
- LabVIEW Communication System Design



\*pictures only for illustration



# Bukaka

## Static and Dynamic Structural Test Software

### Application

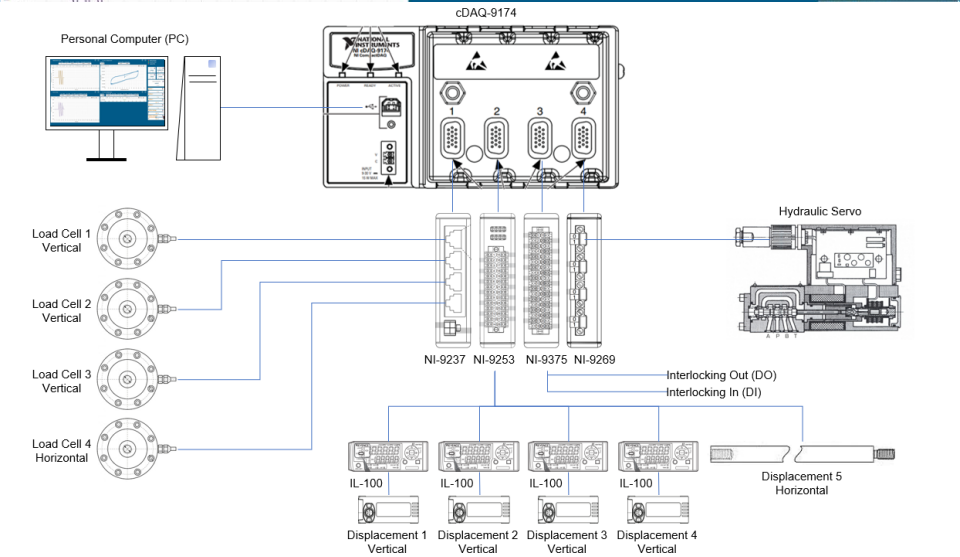
- Static & dynamic structural test software for multiple bearing test system on the bridge structure system.

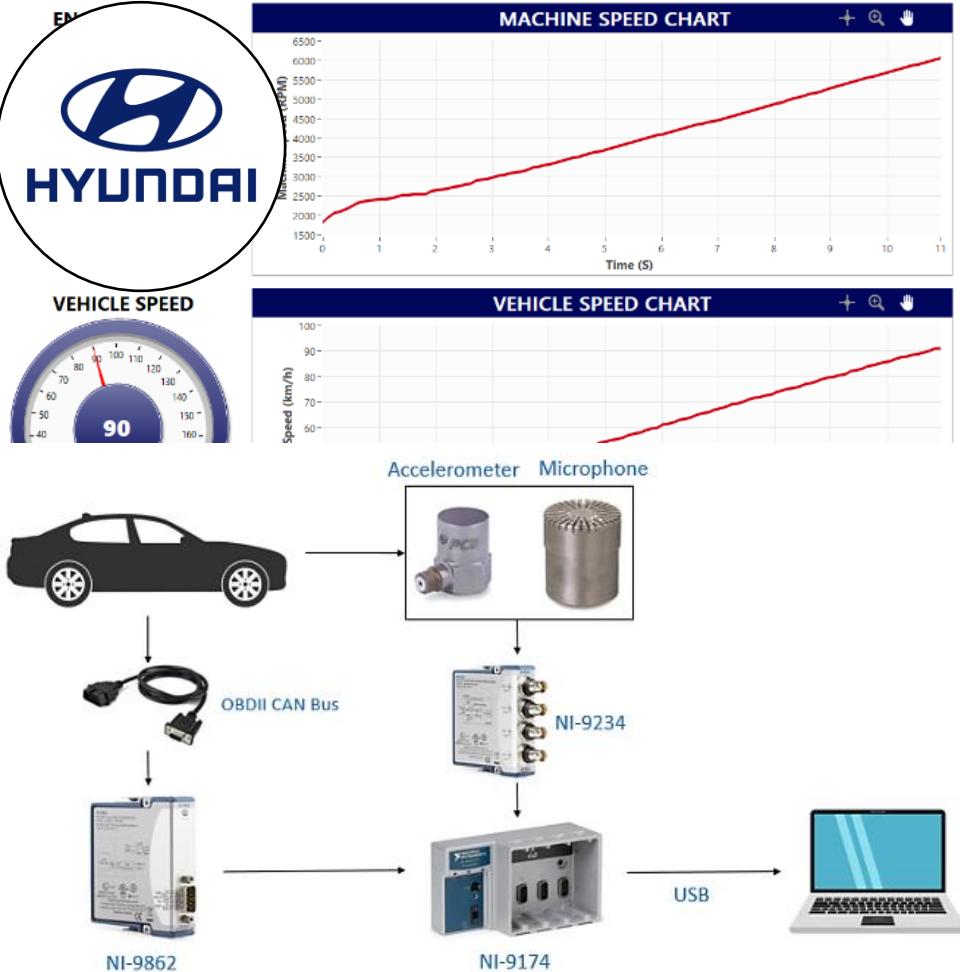
### Main Features

- Monitor and Log data with 5kS/s/ch
- Log data to TDMS File
- Display static and dynamic load measurement data into the XY graph
- Interlocking System by Communicating with PLC to control the tester machine.
- Control Servo Movement

### Key Products Used

- LabVIEW, cDAQ 9174, NI 9237, NI 9253, Hydraulic Servo, Load Cell & Displacement Transducer.





# Hyundai

## Sound and Vibration Analysis (SVA) for Car

### Application

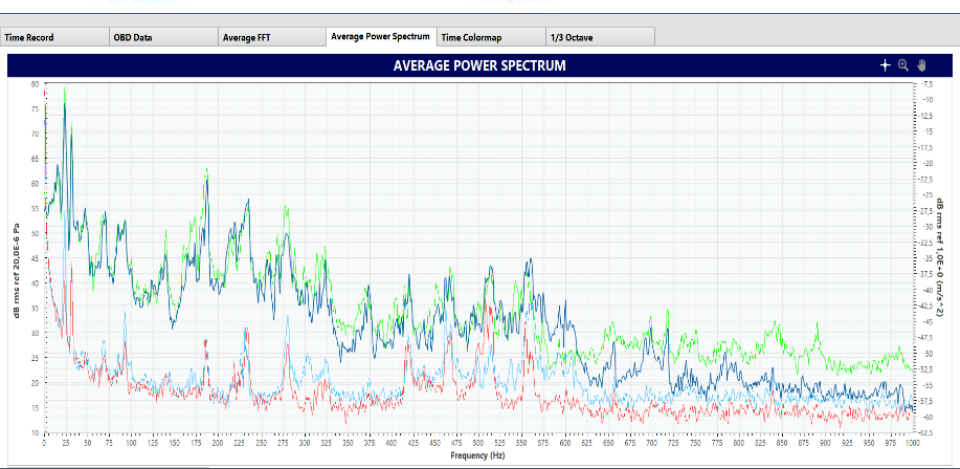
- Acquire multiple data from car using OBD II CAN Bus & NI cDAQ.
- Analyze data using labview with multiple mathematical function (FFT, STFT, Power Spectrum, 1/3 Octave)

### Main Factor using LabVIEW

- Support high speed data acquisition with CAN Bus
- Easy to implement multiple mathematical & statistical analysis from one or many data source.

### Key Products Used

- NI-9174, NI 9862, NI 9234, OBDII CAN BUS



# EV Validation Test

# The Right Approach to Have Control Over Your Test Strategy



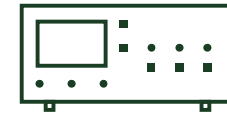
## Fully Customized System

“Customer Does Everything”  
Costly (Time, Upkeep)  
No Ecosystem  
Customer Maintains



## Open Platform-Based System

“Customer Knows Best”  
Customizable Solution  
Open, Valuable Ecosystem  
Customer Designs

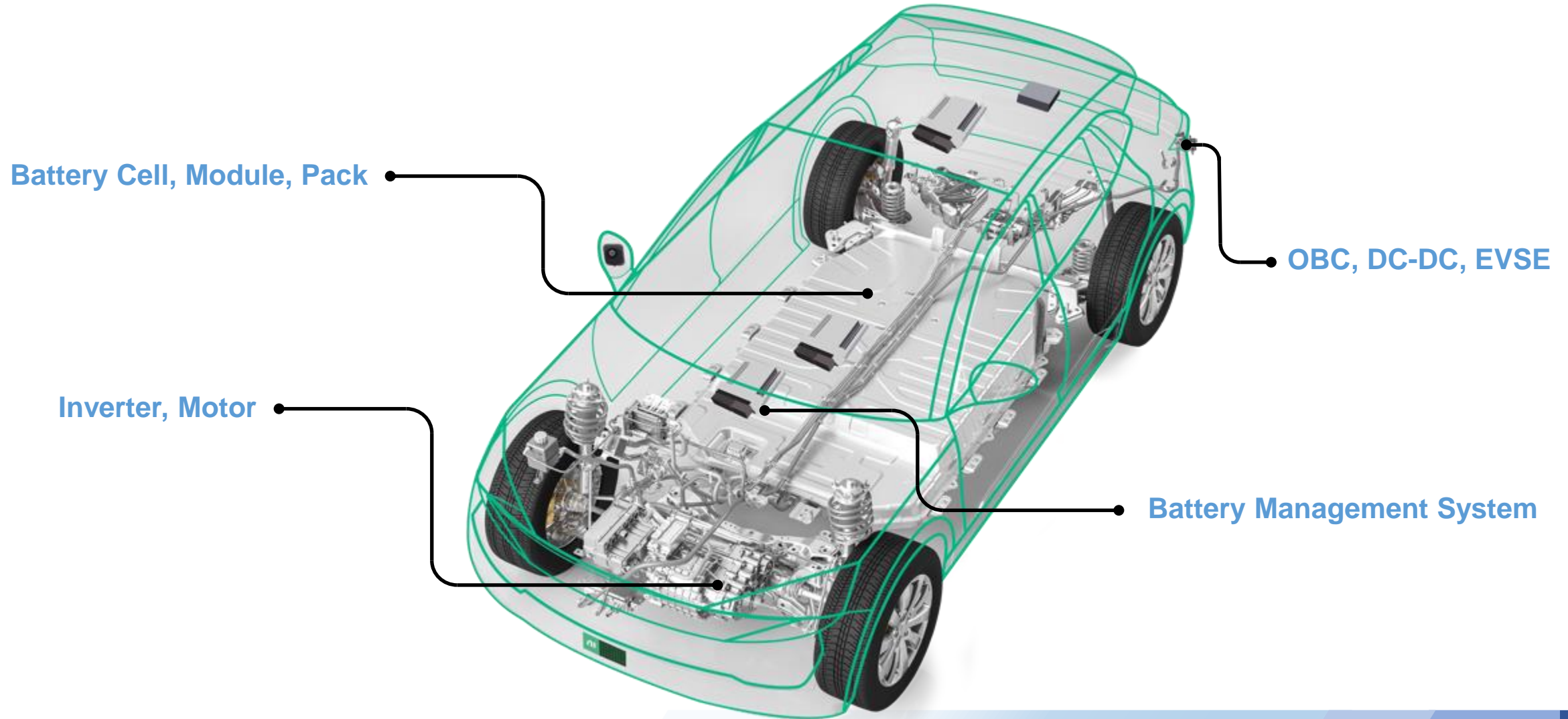


## Closed Turnkey System

“Vendor Knows Best”  
Fixed Functionality  
Closed Ecosystem  
Customer Pays



# Accelerating EV Product Performance





Enterprise  
Software

DATA ANALYTICS

## ELECTRIFICATION

Battery

BMS

Inverter

Motor

Charging  
(EVSE, OBC, V2G)



BATTERY VALIDATION TEST



BMS HIL SIMULATOR



INVERTER TEST SYSTEM  
(SIGNAL AND POWER LEVEL HIL)



E-MOTOR TEST BENCH  
E-AXLE TEST BENCH



AC GRID SIMULATORS



AC SOURCES & LOADS



BATTERY EMULATORS



BATTERY CELL QUALITY  
BATTERY FUNCTIONAL TEST  
BATTERY EOL TEST



BMS  
PRODUCTION TESTER



INVERTER  
PRODUCTION TESTER



EOL EDYNO



Enterprise  
Software

DATA ANALYTICS

## ELECTRIFICATION

Battery

BMS

Inverter

Motor

Charging  
(EVSE, OBC, V2G)



BATTERY VALIDATION TEST



BMS HIL SIMULATOR



BATTERY CELL QUALITY  
BATTERY FUNCTIONAL TEST  
BATTERY EOL TEST



BMS  
PRODUCTION TESTER



INVERTER TEST SYSTEM  
(SIGNAL AND POWER LEVEL HIL)



INVERTER  
PRODUCTION TESTER



E-MOTOR TEST BENCH  
E-AXLE TEST BENCH



EOL EDYNO



AC GRID SIMULATORS

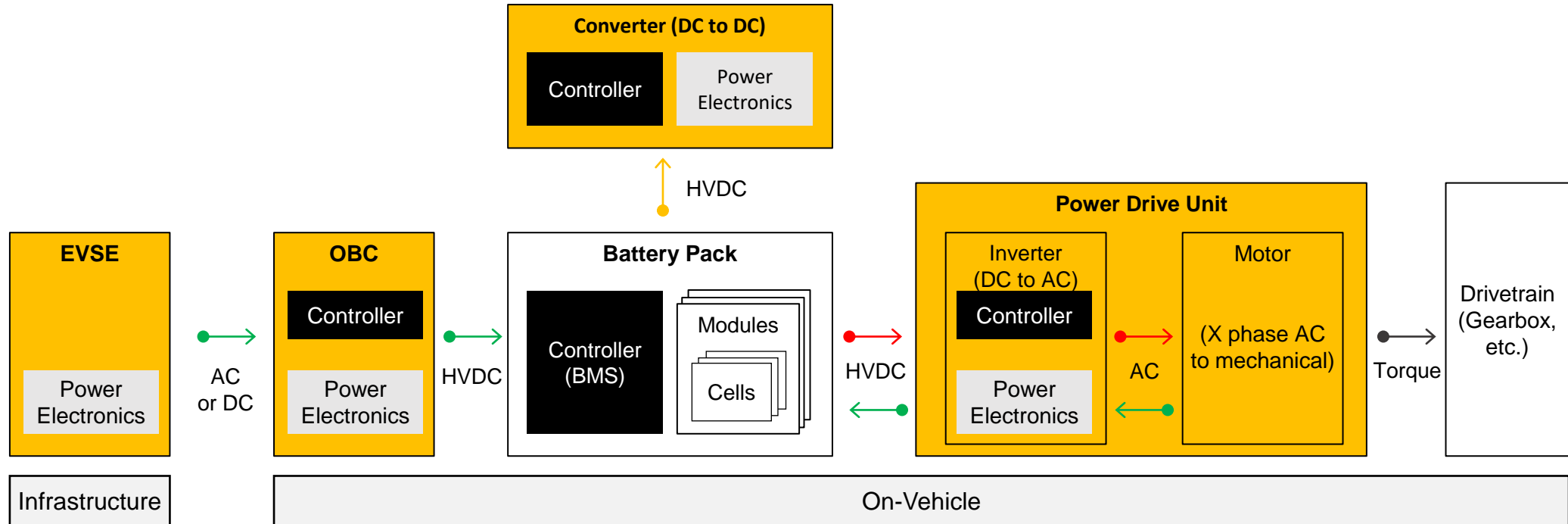


AC SOURCES & LOADS



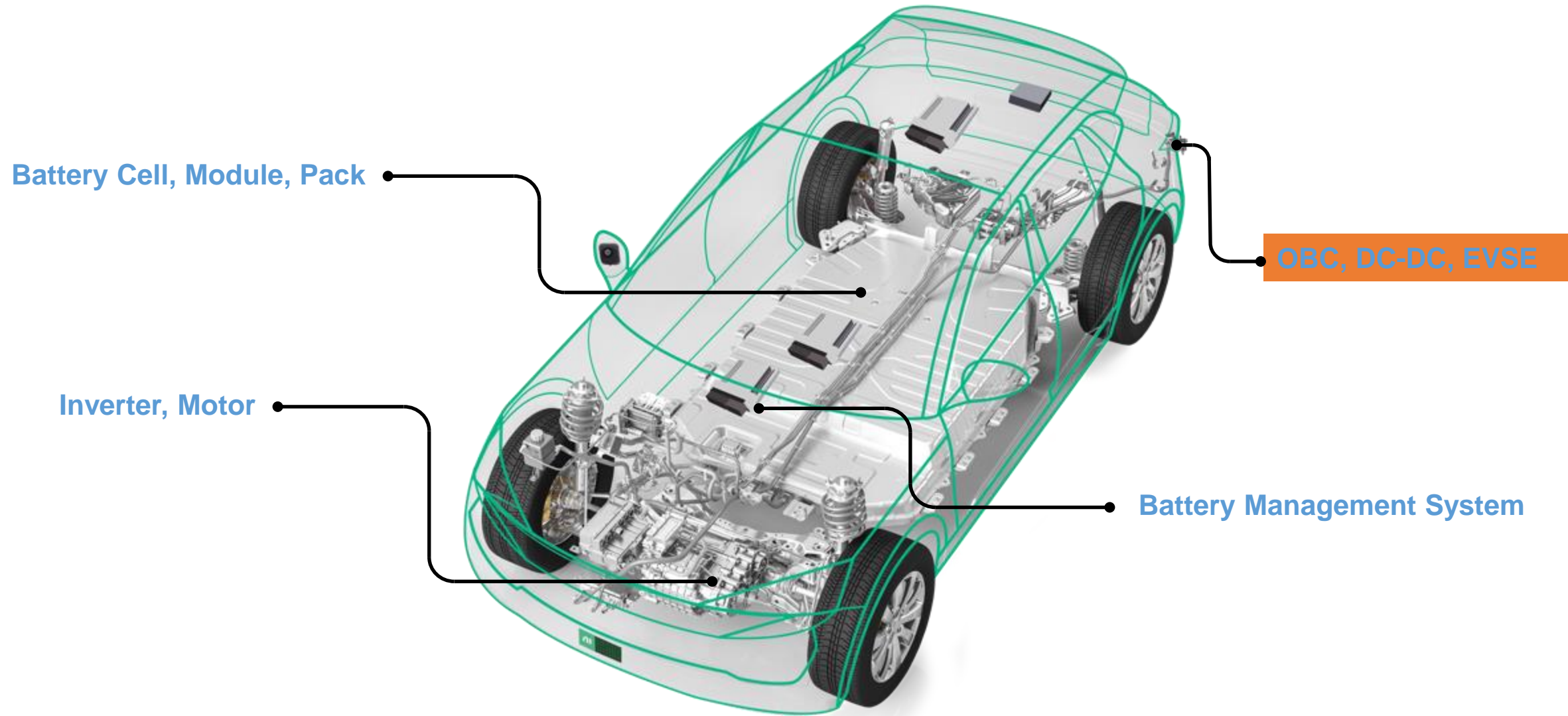
BATTERY EMULATORS

# EV Test Focus Areas



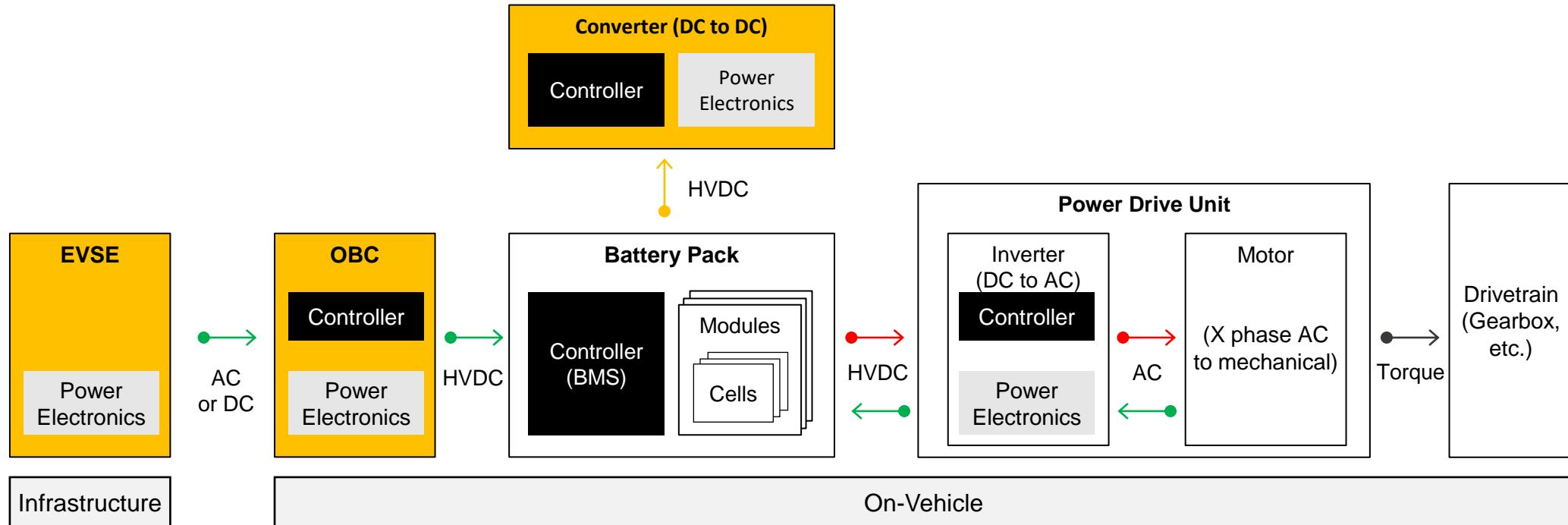


# Accelerating EV Product Performance





# EV Powertrain Test Focus Areas



## EVSE/OBC

- Standard powerline communication support
- AC and DC charging

## Traction Inverter - Signal Level HIL

- System modeling for control system dev/tuning

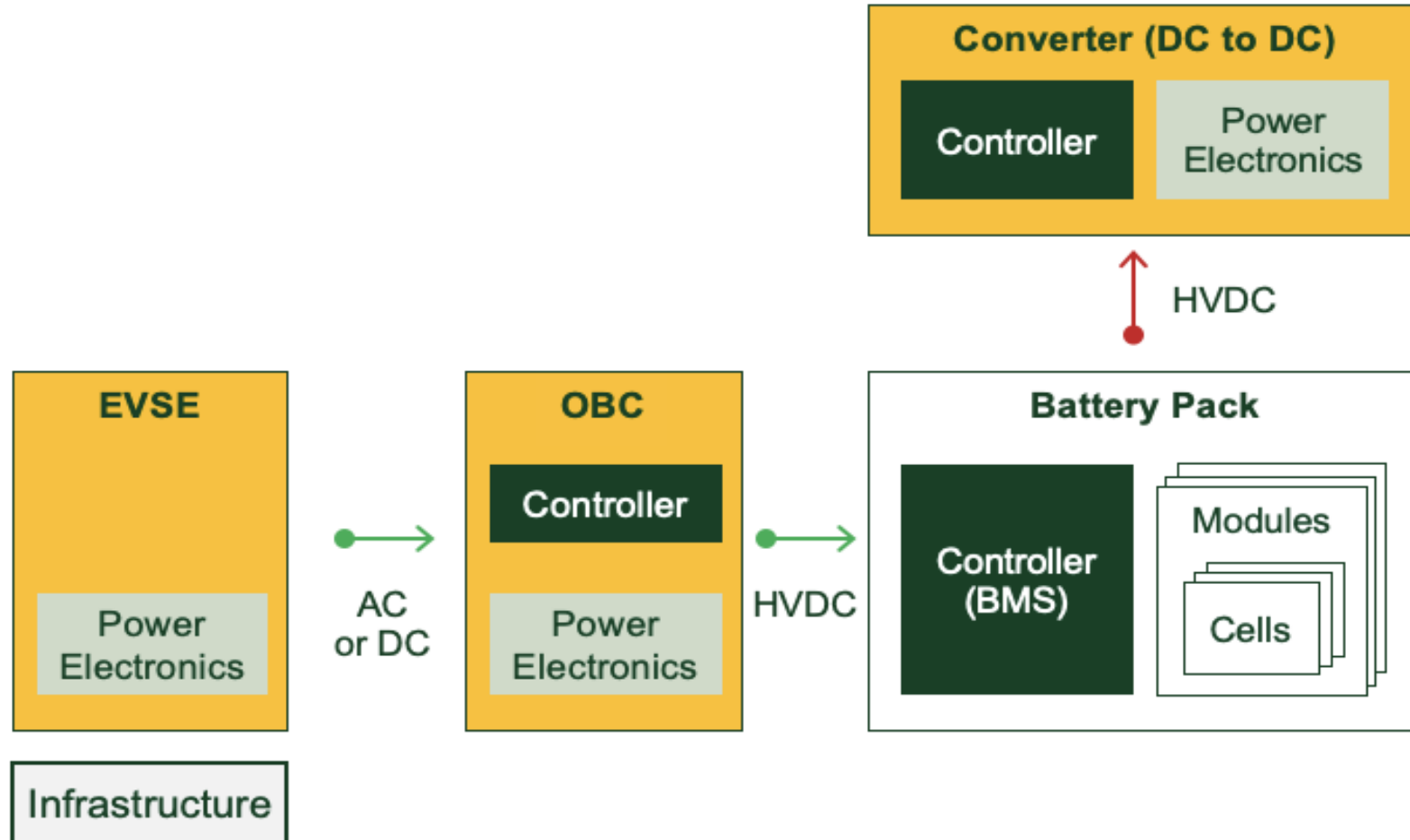
## Traction Inverter - Power Level HIL

- Between Signal Level testing and Dyno
- Hi-Fi motor emulation for controls dev/tuning
- Low-Fi active loads for durability/lifetime

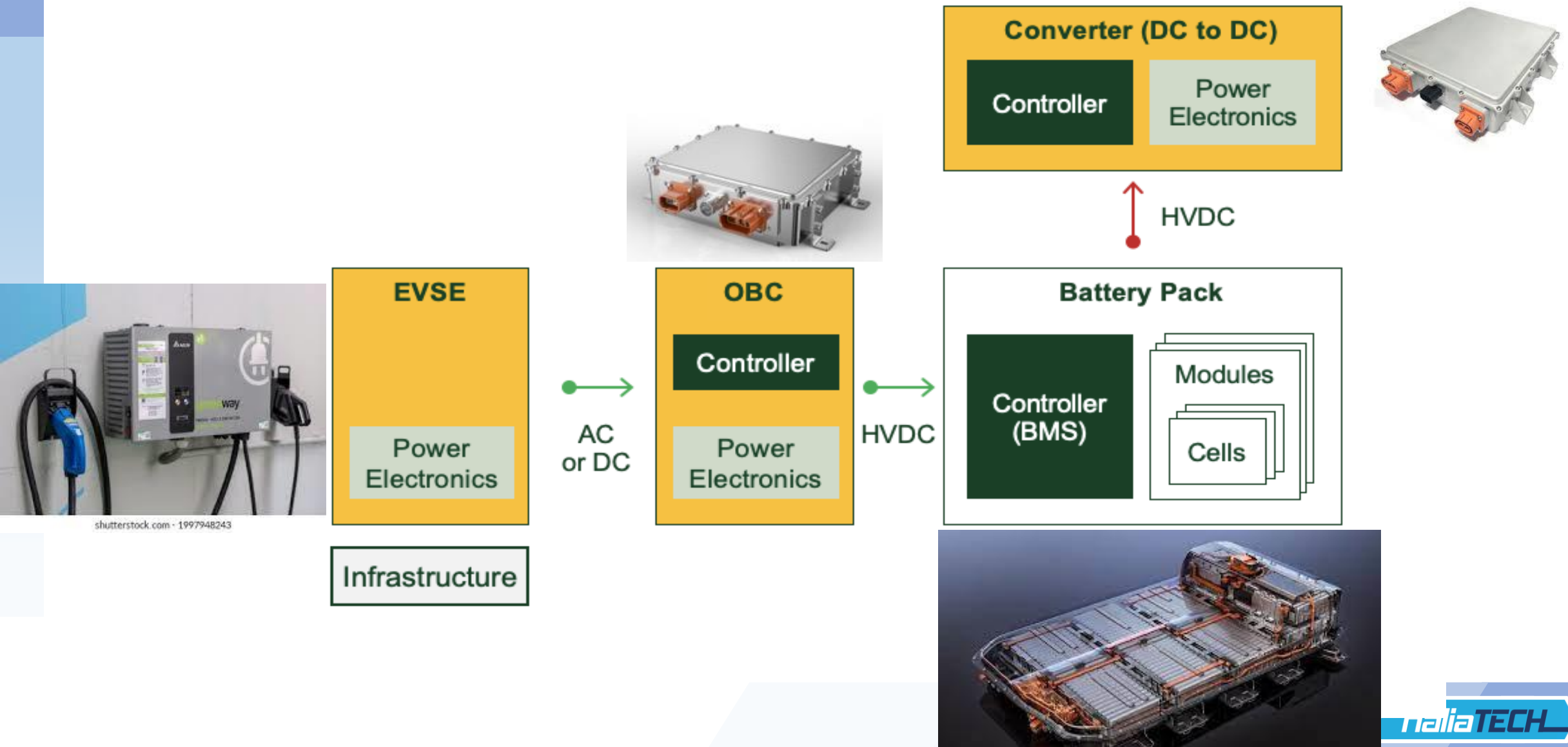
## eDyno

- Power level inverter + motor
- Battery pack emulation
- Mechanicals emulation (load motor + models)

# Power Flow in EV



# Power Flow in EV





## Four Charging Modes

1. **Mode 1 – AC** Slow Charger
2. **Mode 2 – AC** Type 2 Charger Cables (at home)
3. **Mode 3 – AC** Wall Chargers (public city)
4. **Mode 4 – DC** Fast Chargers (public motorway)

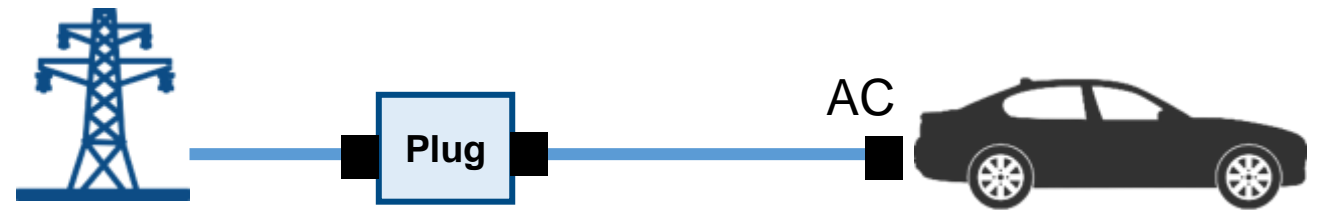




# EVSE Modes of Charging

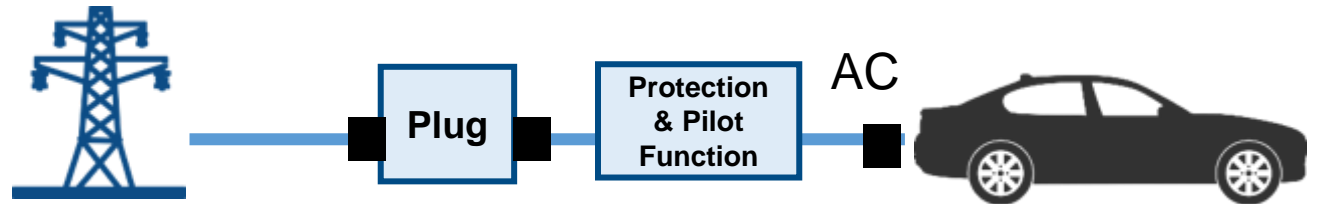
## 1. Mode 1 – Slow AC Charger

- Slow AC charging
- Maximum current of 16 A
- Without communication
- Standard power connections



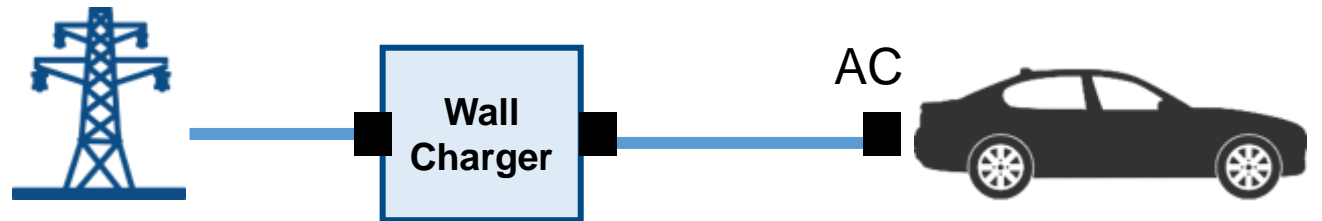
## 2. Mode 2 – Type 2 Charger Cables

- Slow AC charging
- Maximum current of 32 A
- Protection and pilot function in the cable



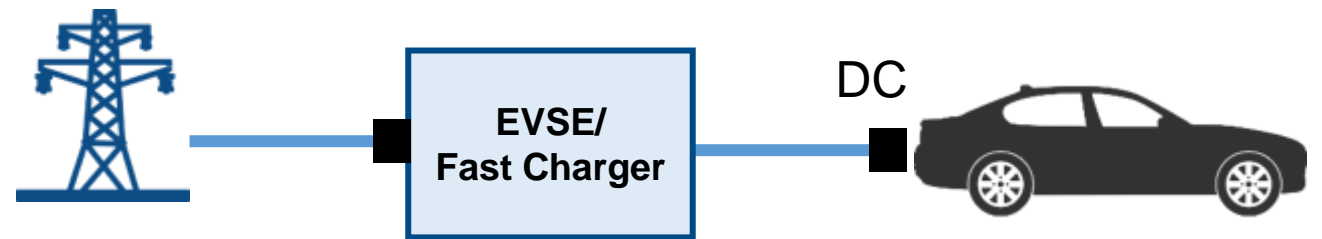
## 3. Mode 3 – Wall Chargers

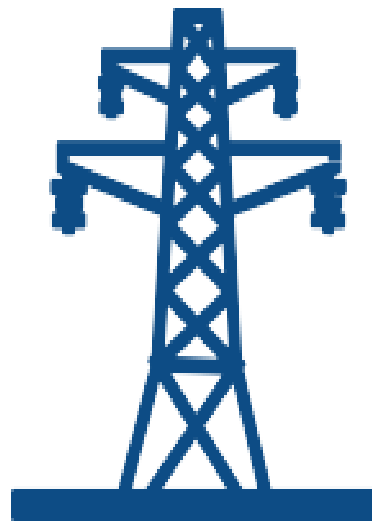
- Slow or Semi-quick AC charging
- Maximum current of 63 A
- Integrate into the wall charging



## 4. Mode 4 – DC Charging

- DC Fast Charging
- Maximum power of 38 kW in low DC and 170 kW in high DC
- Monitoring, protection and pilot function integrate into the charger

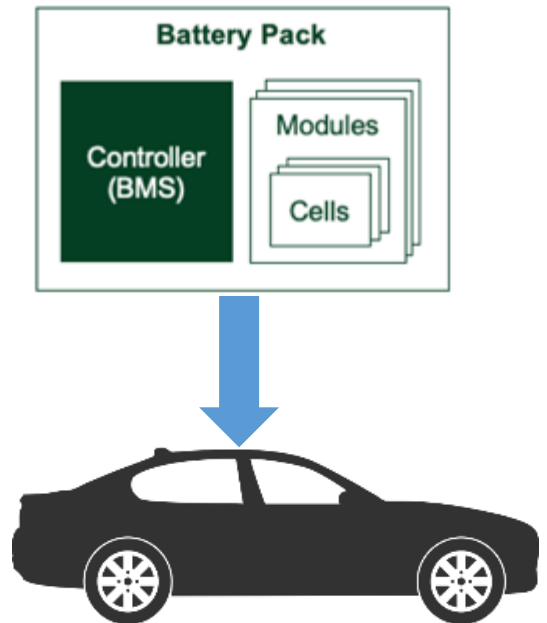




Input



Output





**Regenerative Grid Simulator  
/ AC Source**

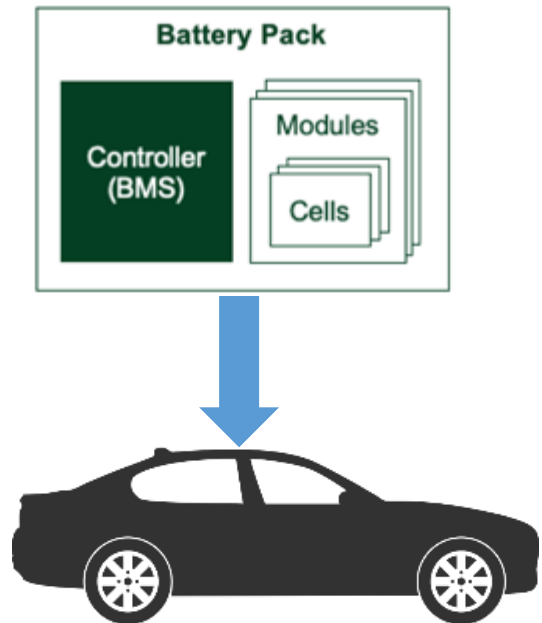


**DC Source**

Input



Output





**Regenerative Grid Simulator  
/ AC Source**



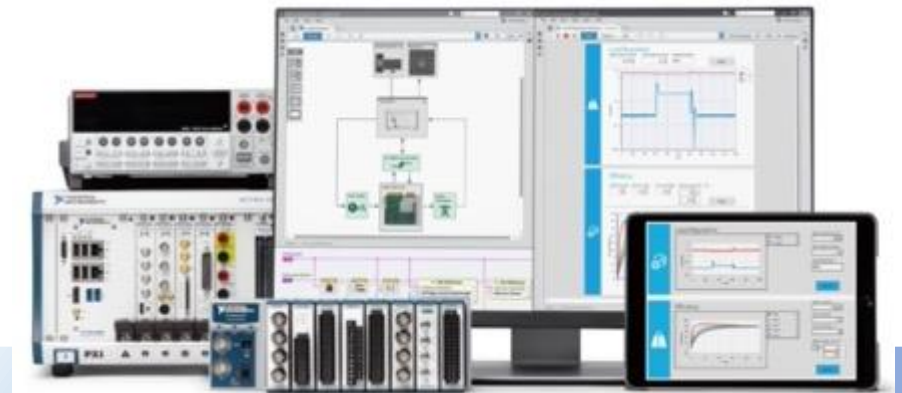
**DC Source**

Input



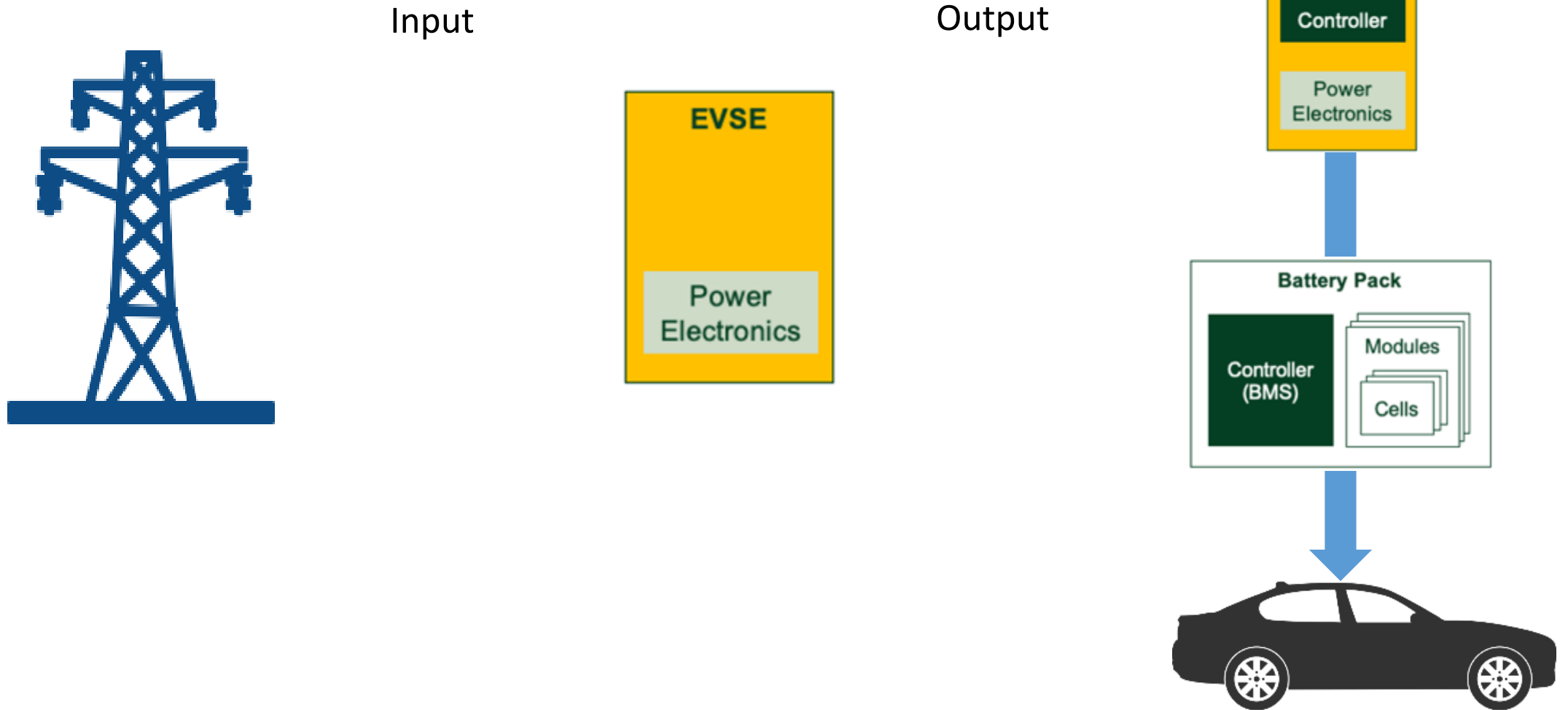
Output

**Battery Emulator**



**Power Measurement setup**



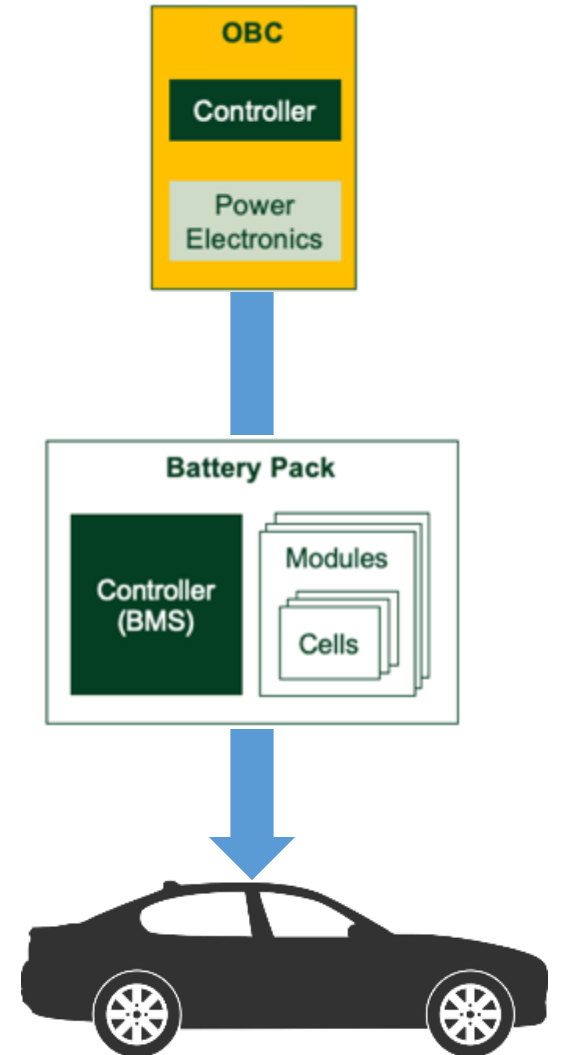


Input

Output



**Regenerative Grid Simulator  
/ AC Source**



Input

Output



**Regenerative Grid Simulator  
/ AC Source**



**Regenerative AC Load**



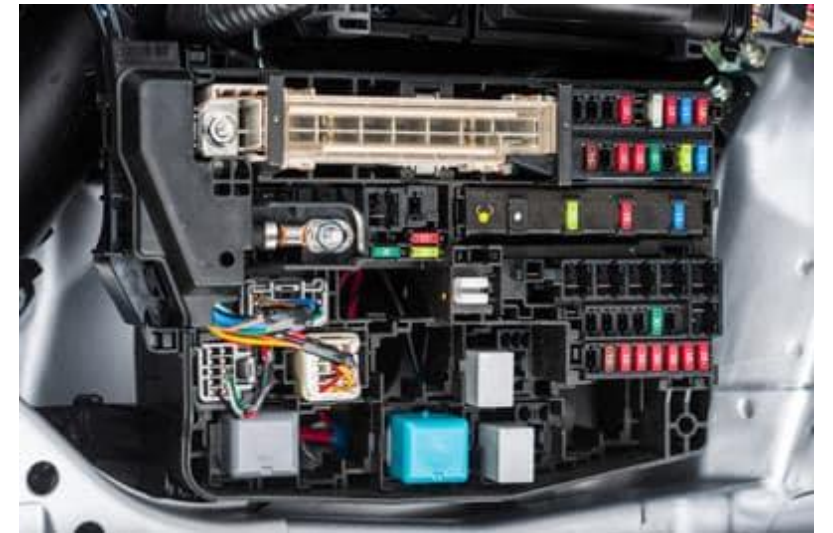
**Power Measurement setup**

# DC – DC Converter Validation

Input



Output





# DC – DC Converter Validation

**Battery Emulator**



**Input**

**Output**

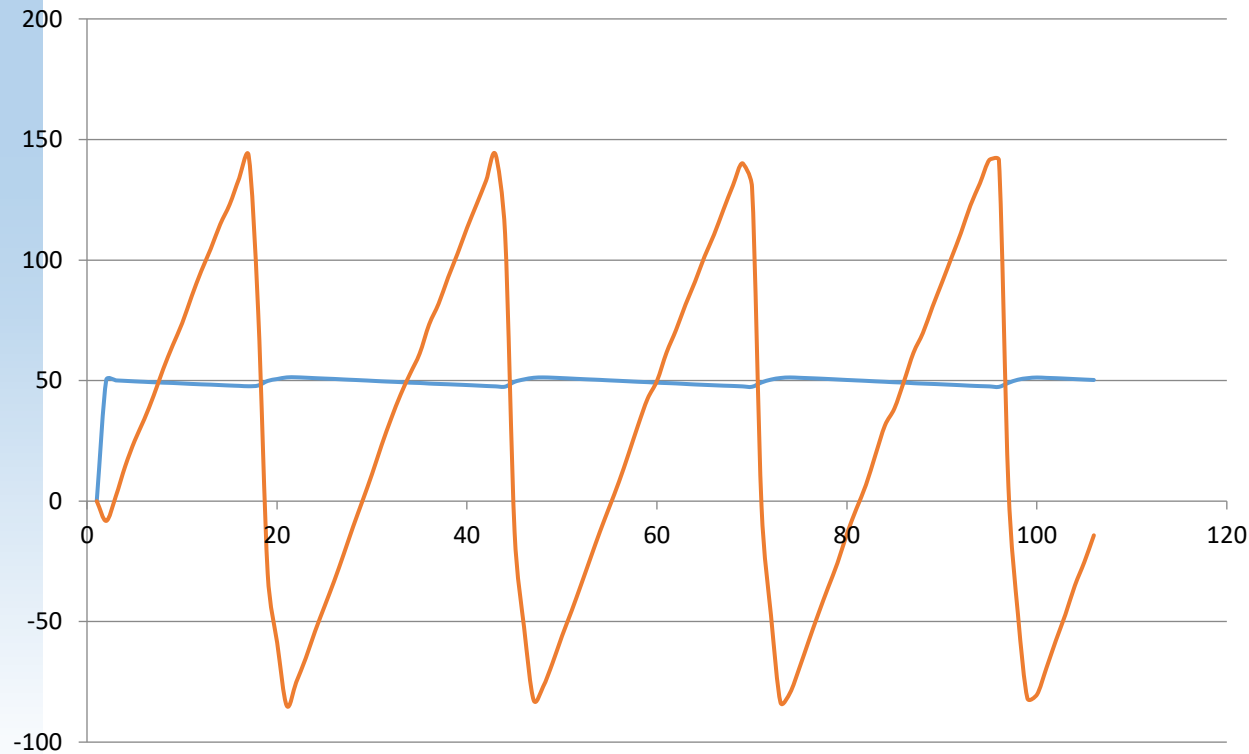


**Programmable AC/DC Load**

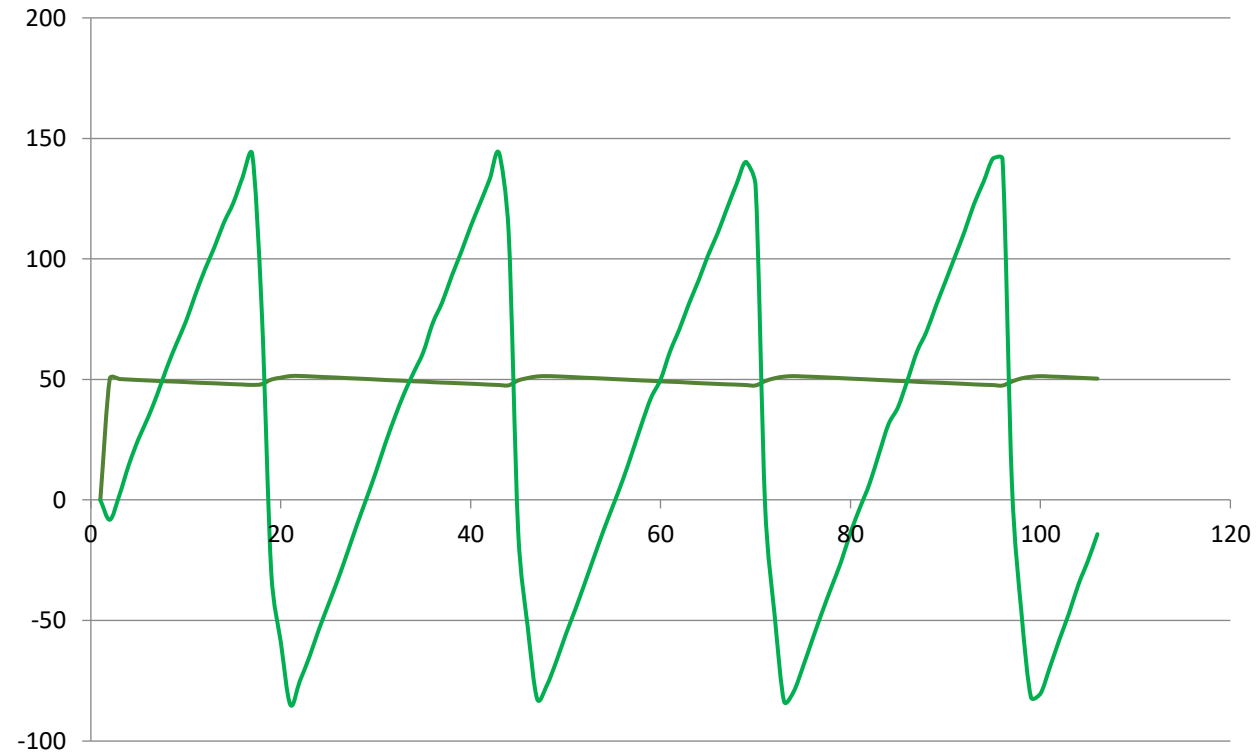


**Power Measurement setup**

## 48V Battery



## NHR Battery Emulation



**Includes Series Resistance**

# Featured Power Flow Application Test Solutions

## 9200/9300 Series

- Bi-directional DC Source
- Battery Test System
- Battery Emulation
- Regenerative DC Load



## AC-Related

### 9510 Regenerative Grid Simulator

Simulates the Utility Grid – 50kw up to 1.2MW

### 9410 Regenerative Grid Simulator

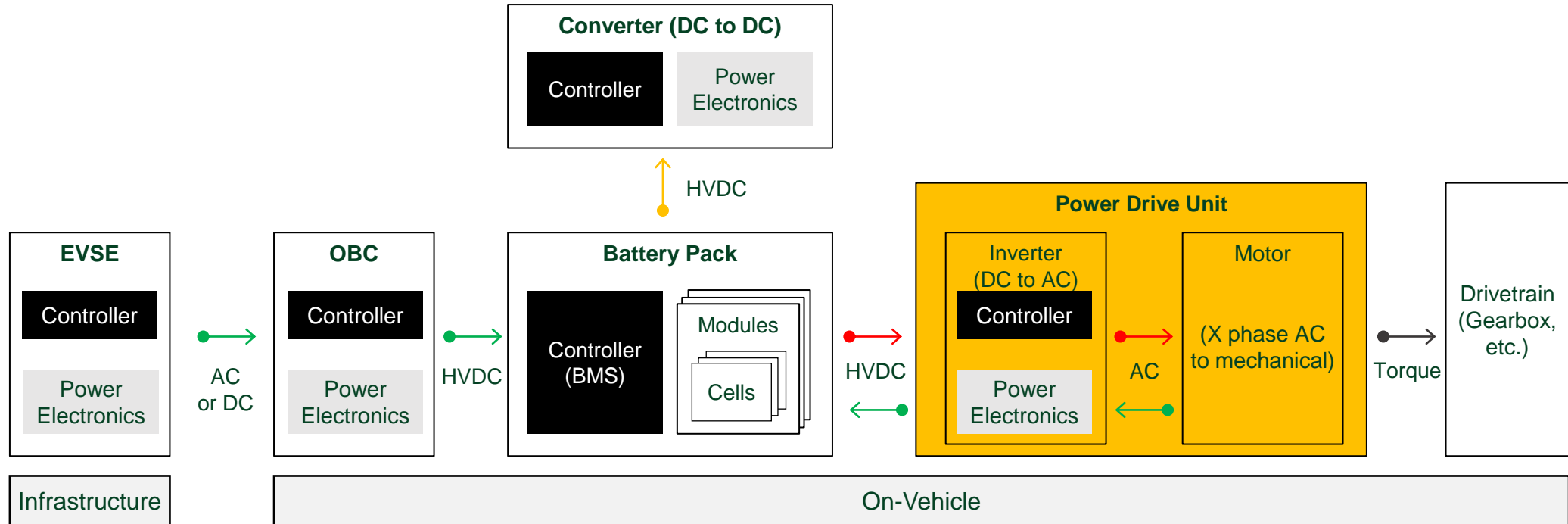
Simulates the Utility Grid – 4kw up to 96kW

### 9430 Regenerative 4 Quadrant AC Load

Simulates any combination of load profile



# NI EV Powertrain Test Focus Areas



## EVSE/OBC

- Standard powerline communication support
- AC and DC charging

## Traction Inverter - Signal Level HIL

- System modeling for control system dev/tuning

## Traction Inverter - Power Level HIL

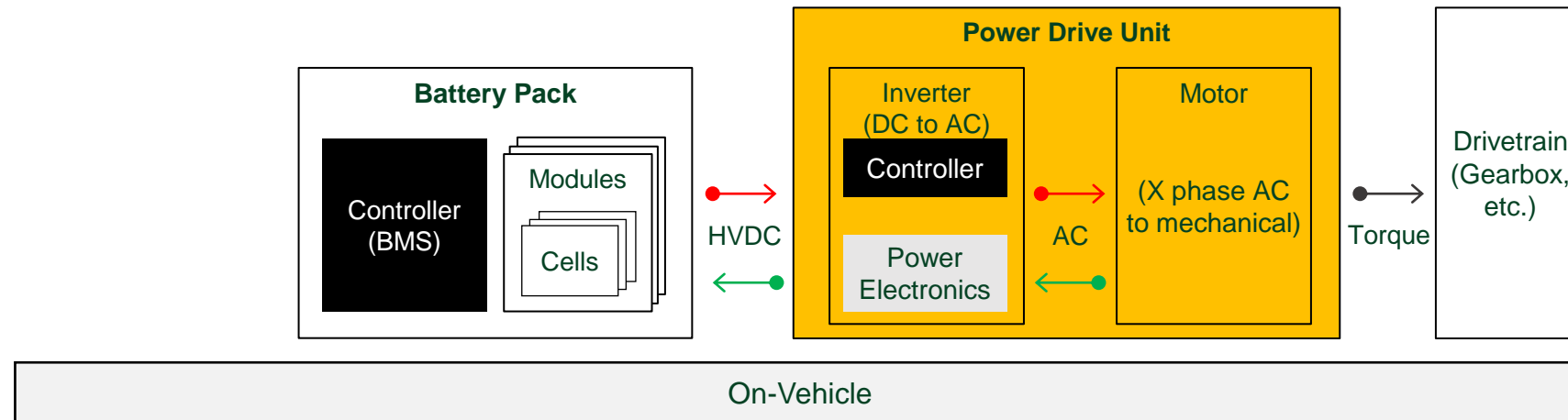
- Between Signal Level testing and Dyno
- Hi-Fi motor emulation for controls dev/tuning
- Low-Fi active loads for durability/lifetime

## eDyno

- Power level inverter + motor
- Battery pack emulation
- Mechanicals emulation (load motor + models)



# EV Powertrain Validation



## Traction Inverter - Signal Level HIL

- System modeling for control system dev/tuning

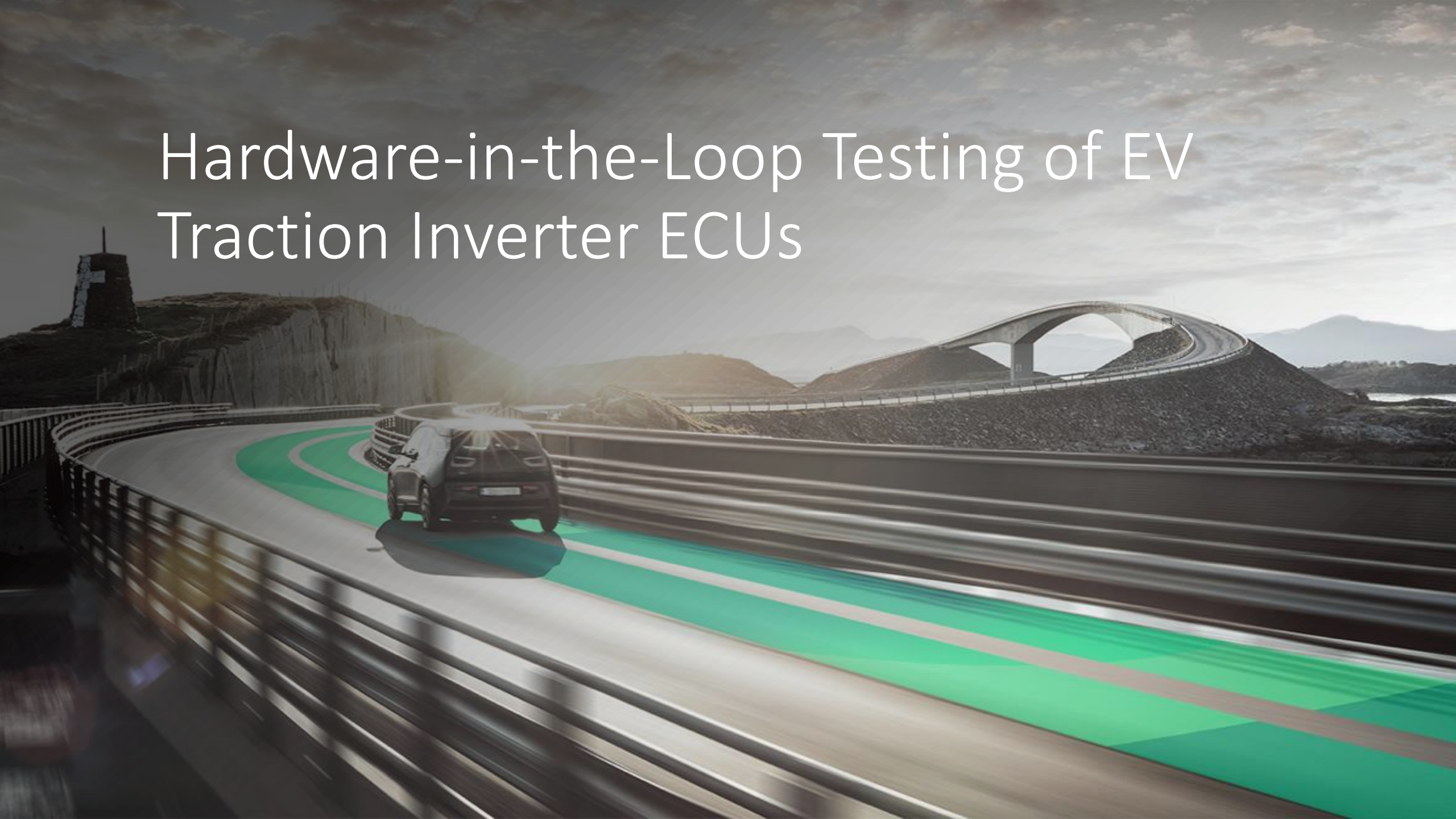
## Traction Inverter - Power Level HIL

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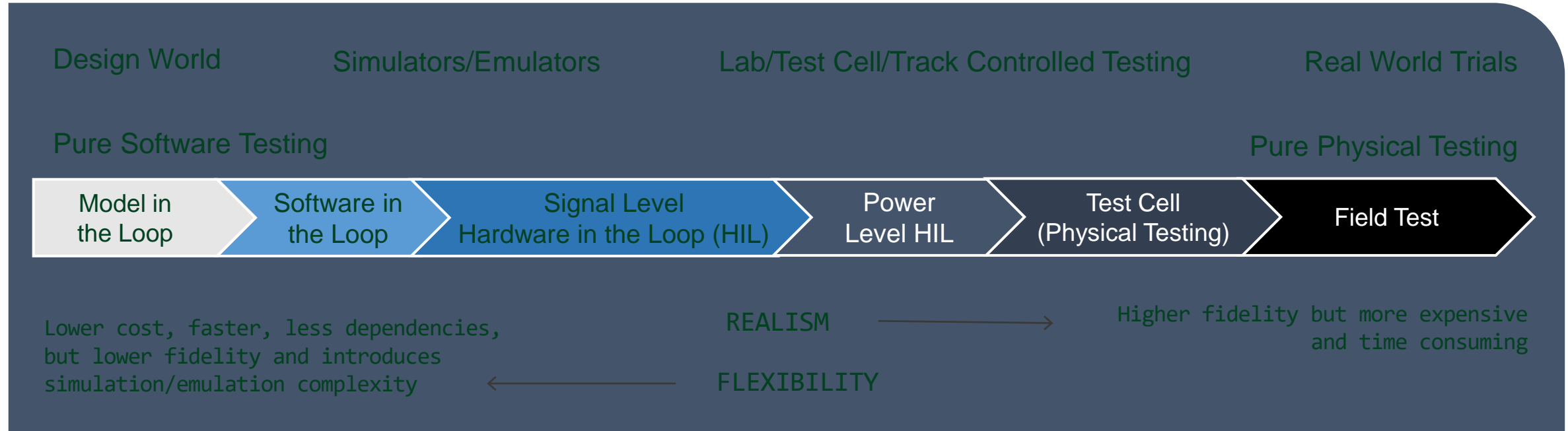
## eDyno

- Power level inverter + motor
- Battery pack emulation
- Mechanicals emulation (load motor + models)

# Hardware-in-the-Loop Testing of EV Traction Inverter ECUs



# Test Approaches Along the Design Lifecycle



Goal



## Confidently Test Earlier in the Development Cycle

- Increasing ability to choose scenarios
- Flexibility to test different technology
- Less dependence on real system availability
- Accelerate test (faster than real time)

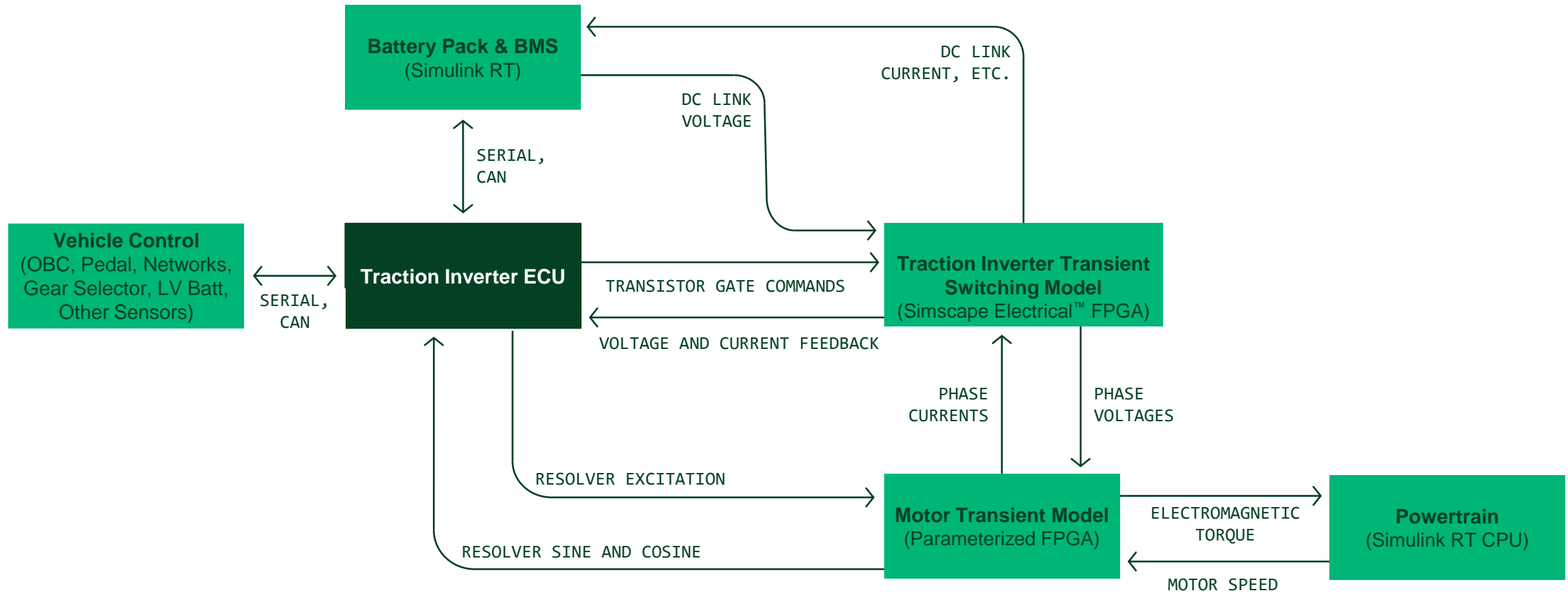


Increasing Cost, Risk,  
Time to Fix, and Effort

# NI ITS Traction Inverter HIL Test

- *Real-Time EV Powertrain Simulation*

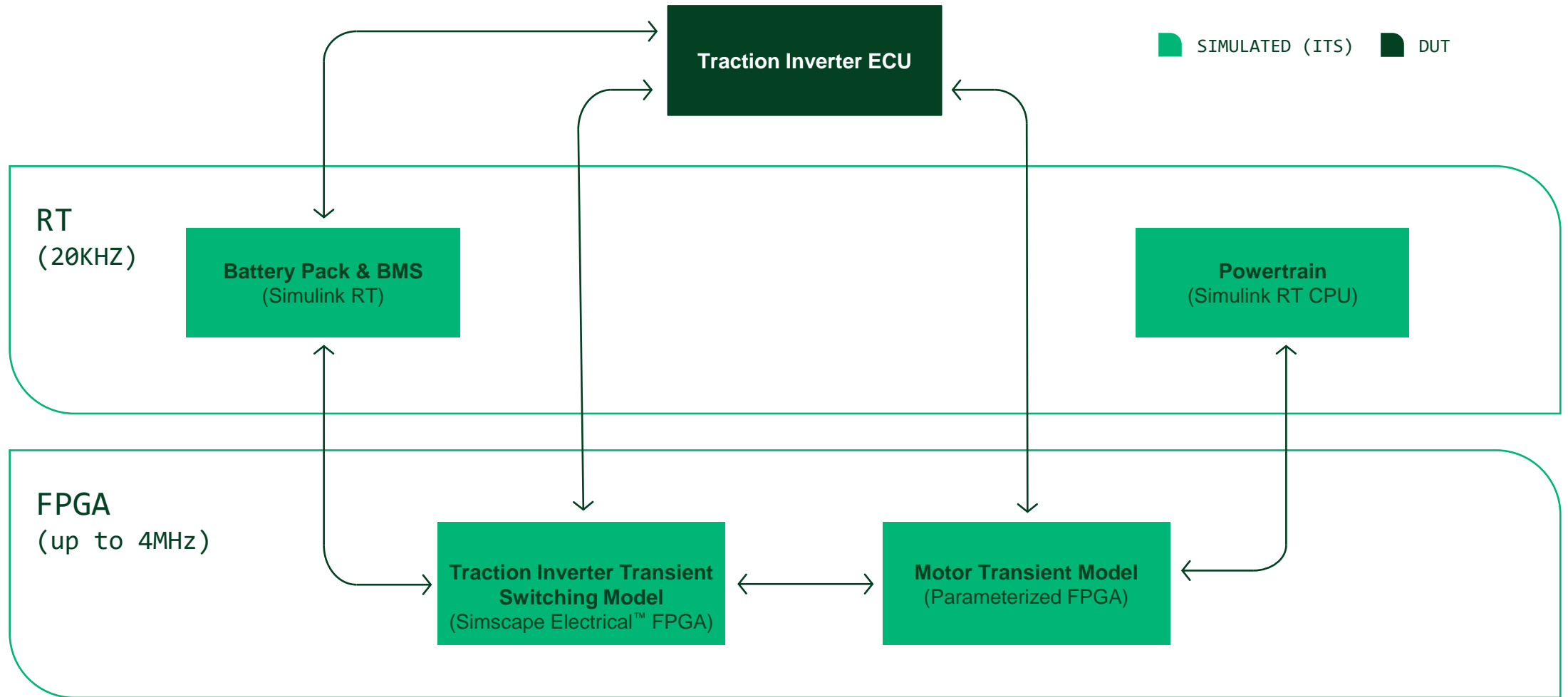
■ SIMULATED (ITS) ■ DUT





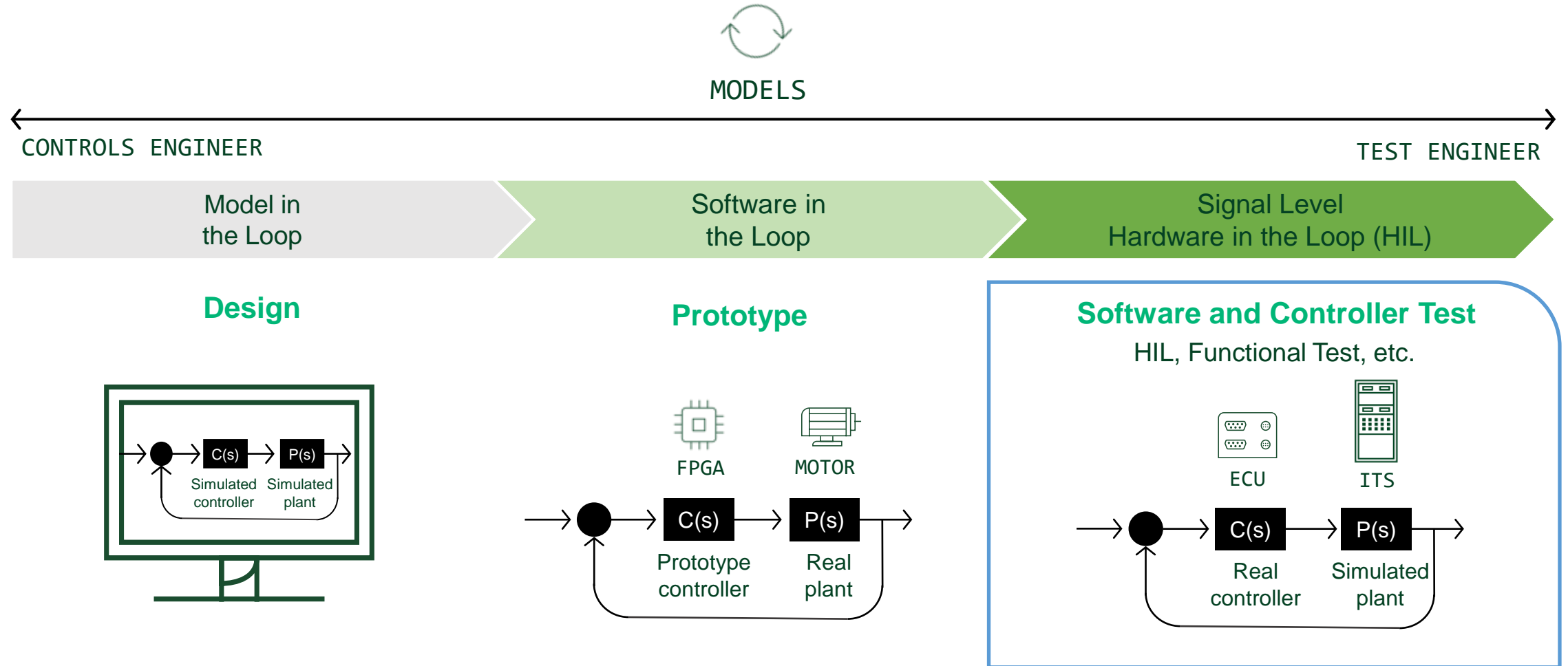
# Model Co-Simulation

## ITS Architecture & Advantages - Modeling





# Model Based Development

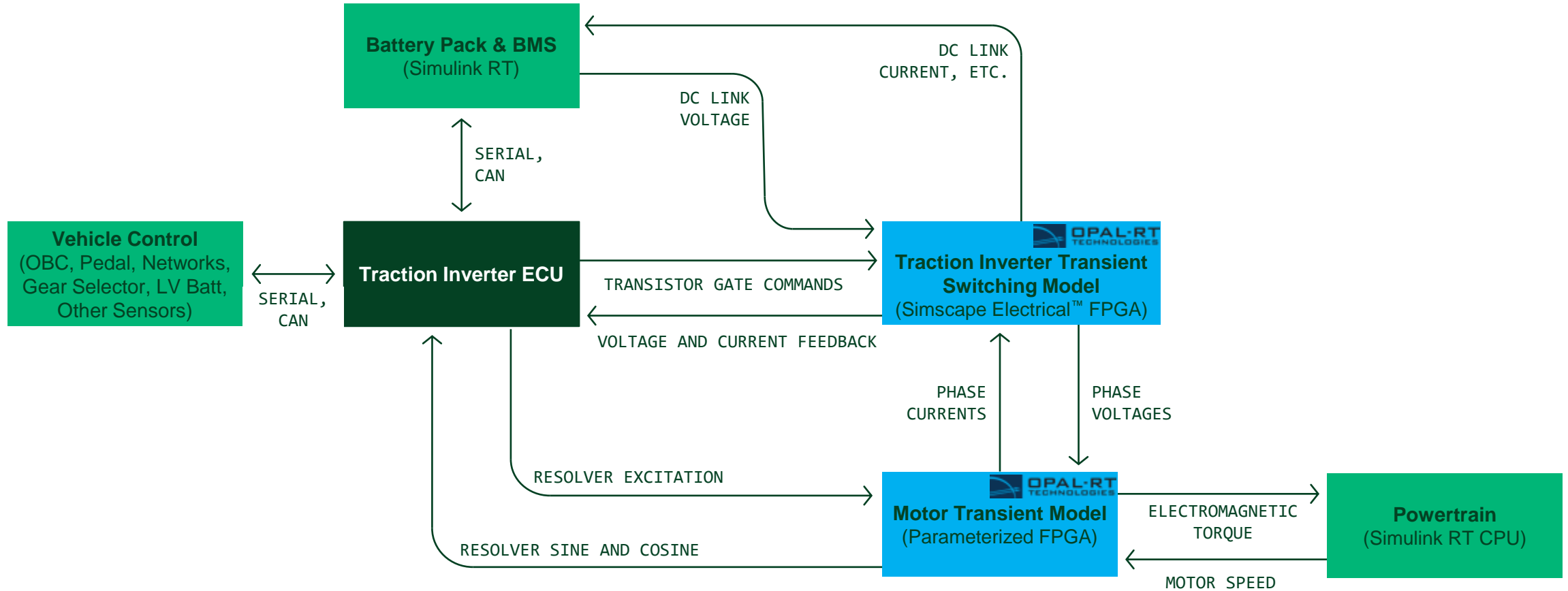
ITS Architecture & Advantages - Modeling



# NI ITS Traction Inverter HIL Test

## Real-Time EV Powertrain Simulation

 SIMULATED (ITS)  DUT



# Testing Enabled Through HIL

- Validate ECU performance over a wide range of parameter variations to achieve full test coverage
- Verify ECU functionality in range of conditions, including extreme environments not easily created or replicated in the real world
- Map test cases to requirements to ensure complete test coverage
- Perform regression tests with ease to quickly validate design iterations

Control Tuning

Fault Handling

I/O Validation

Parameter Variation

Control Performance Analysis

Control Stability Analysis

State Machines

Thermal Management

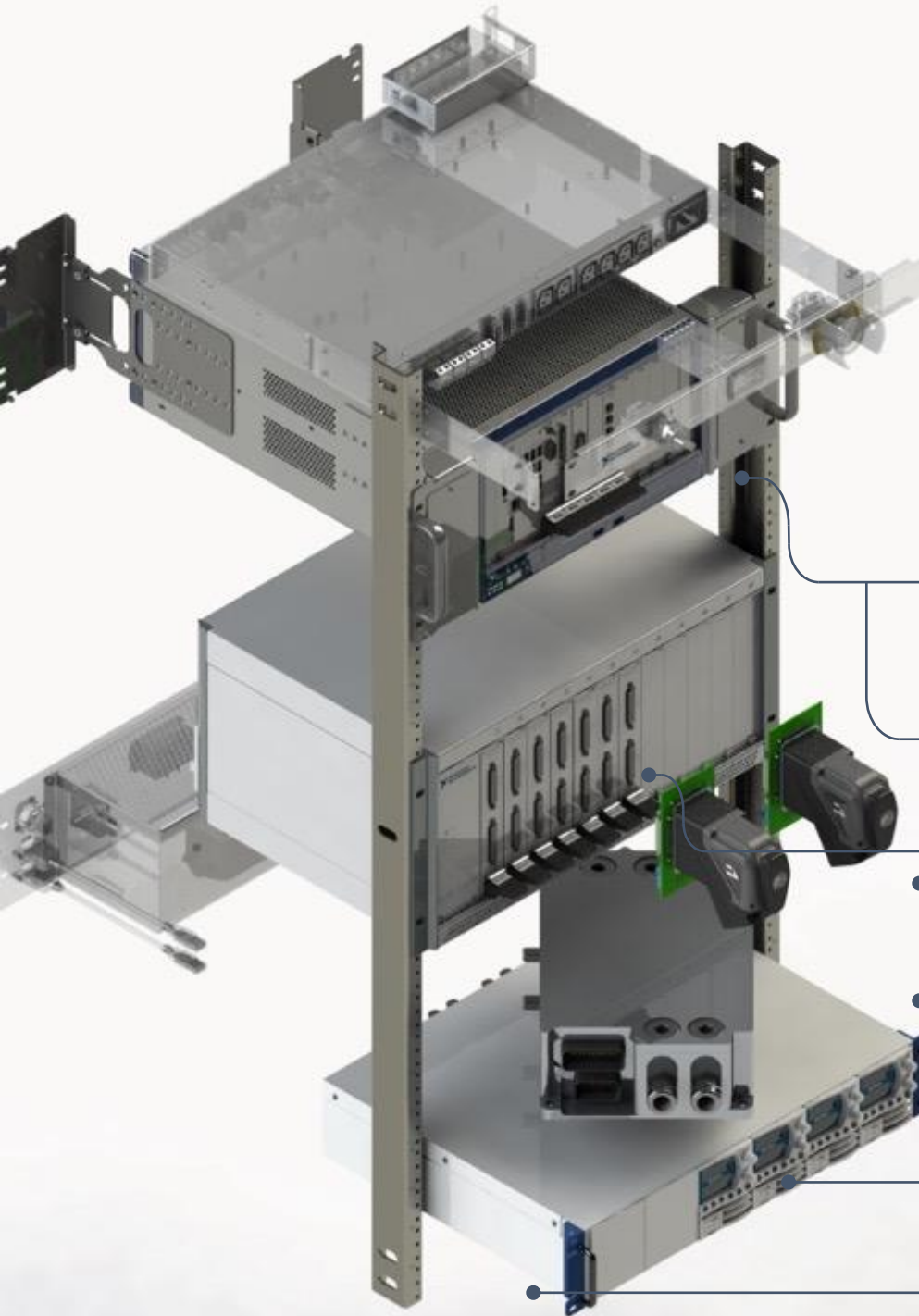
Performance Mapping

Sensor Failure

DUT Bring-Up

Safe Operating Regions





## ITS Architecture & Advantages

- Customer defined
- Flexible and scalable
- High performance
- Open for integration

### Software

SystemLink – data and system management  
TestStand – test executive  
VeriStand – real-time test and model integration  
Opal-RT add-on – FPGA based PE modeling  
LabVIEW – programming and customization

### PXI

Measurements and I/O  
Communications  
Power Electronics Models in FPGA

### SLSC

Switch, Load, Signal Conditioning for fault insertion and routing signal paths. Ease of connection and wiring.

### Connectivity

Cabling references for flexible connections to DUTs

### DUT

Traction inverter 'control board'  
aka 'MCU/VCU'  
aka 'cracked inverter'

### RMX

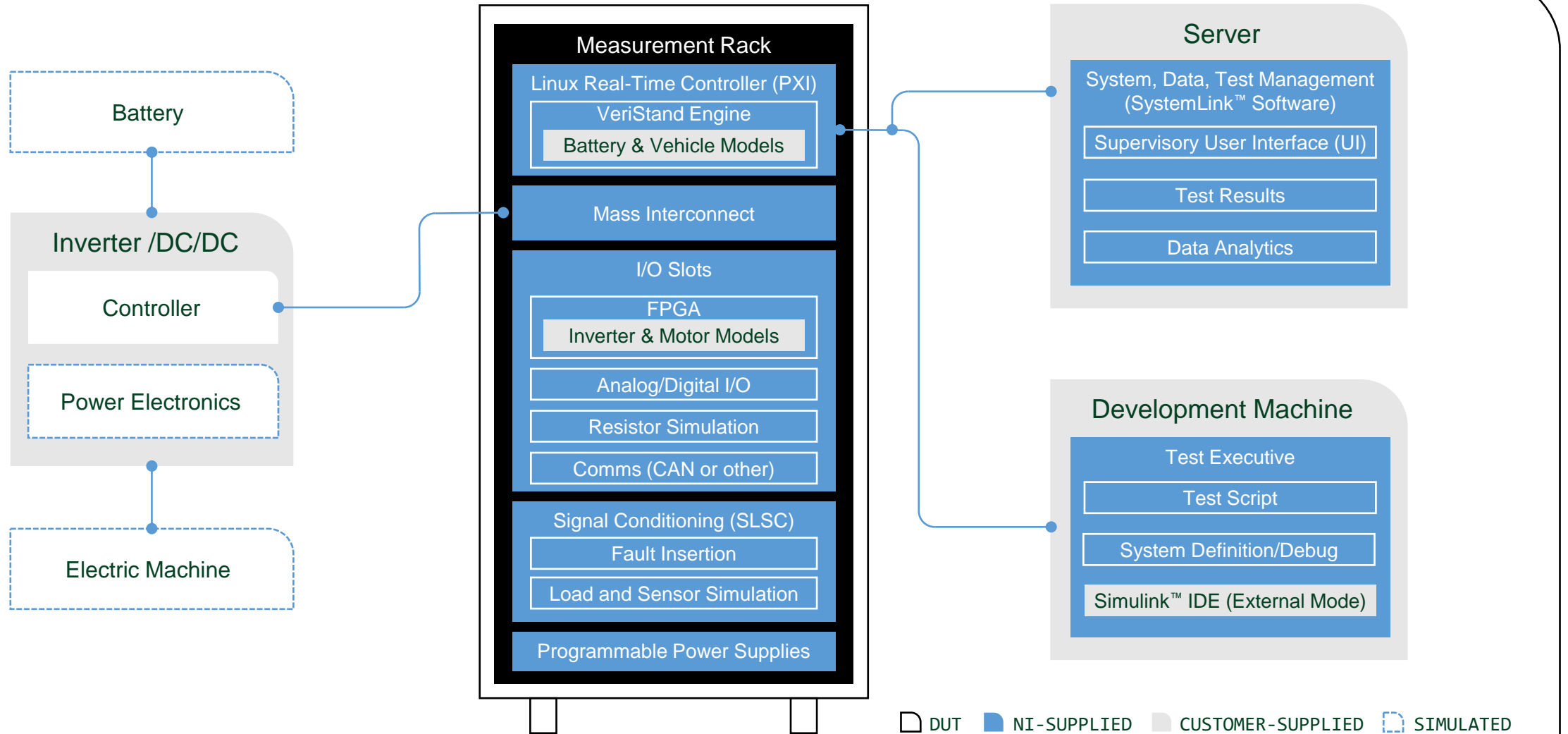
Programmable loads and DUT power

## ATE Core Configurations

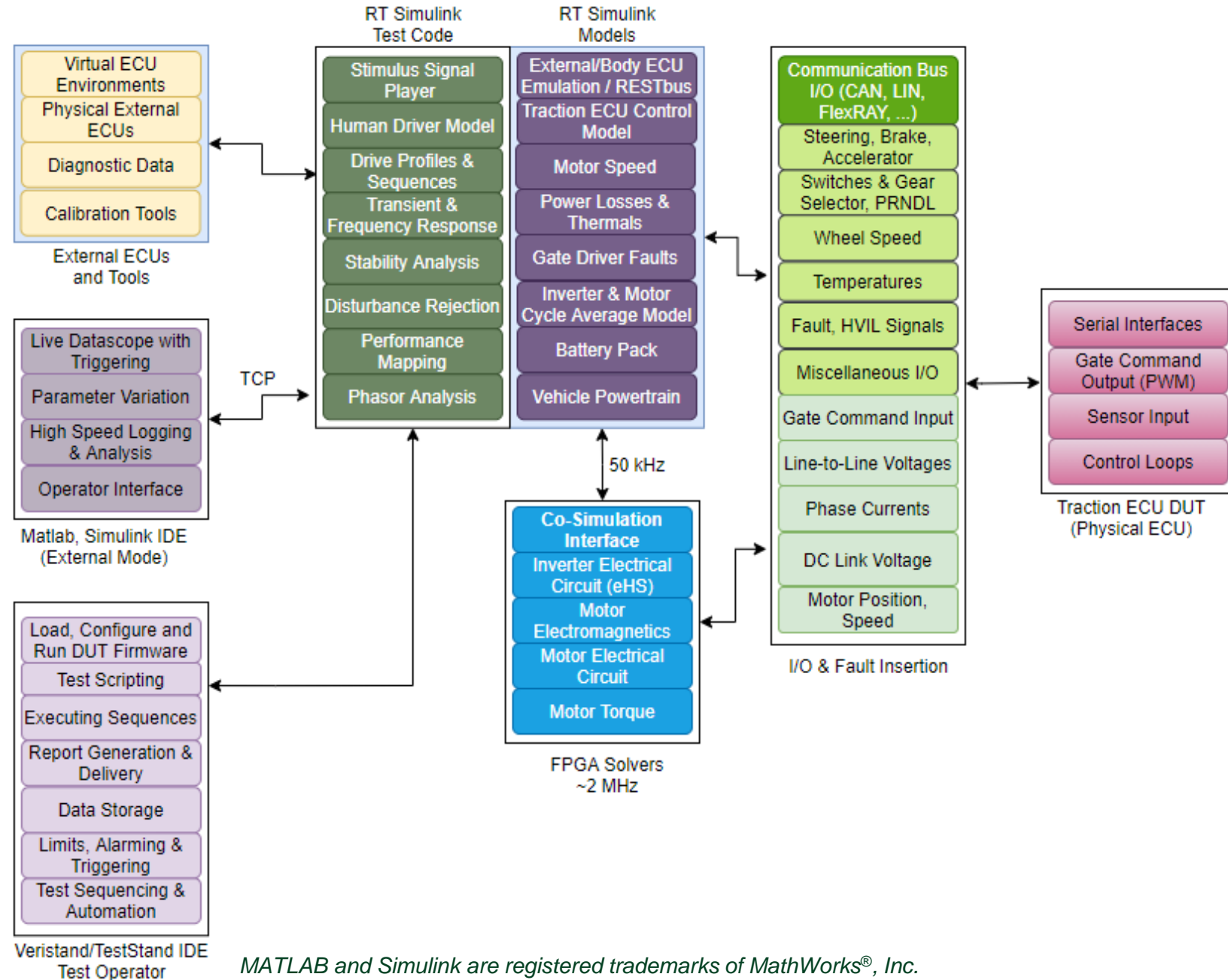
Complete Test Systems Delivered



# Inverter Test System (ITS) Diagram



# ITS Components



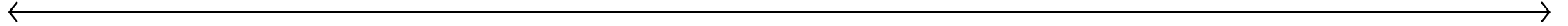
# Why customers choose HIL for EV



1. Ability to use not only Simulink but Simscape reduces inverter model development time
  1. Model creation typical hours (Simulink 10hr, Simscape 0.5hr)
  2. Building it onto the FPGA (Simulink 3-9hr, Simscape 0hr)
2. Ability to use different motor modeling software (JMAG, Maxwell support)
3. Low FPGA latency increases accuracy
  1. NI has 0 latency due to Ultrascale FPGA
  2. Others have 300 to 700 ns latency
4. ITS architecture for fast delivery and consistency in design
5. Global support and delivery

Reduce Development Time and Improve Engineering Efficiency Through Model Reuse

## Powertrain and Vehicle Models



Model-in-the-loop  
Software-in-the-loop

**Signal-Level HIL**  
sHIL



**Power-Level HIL**  
pHIL



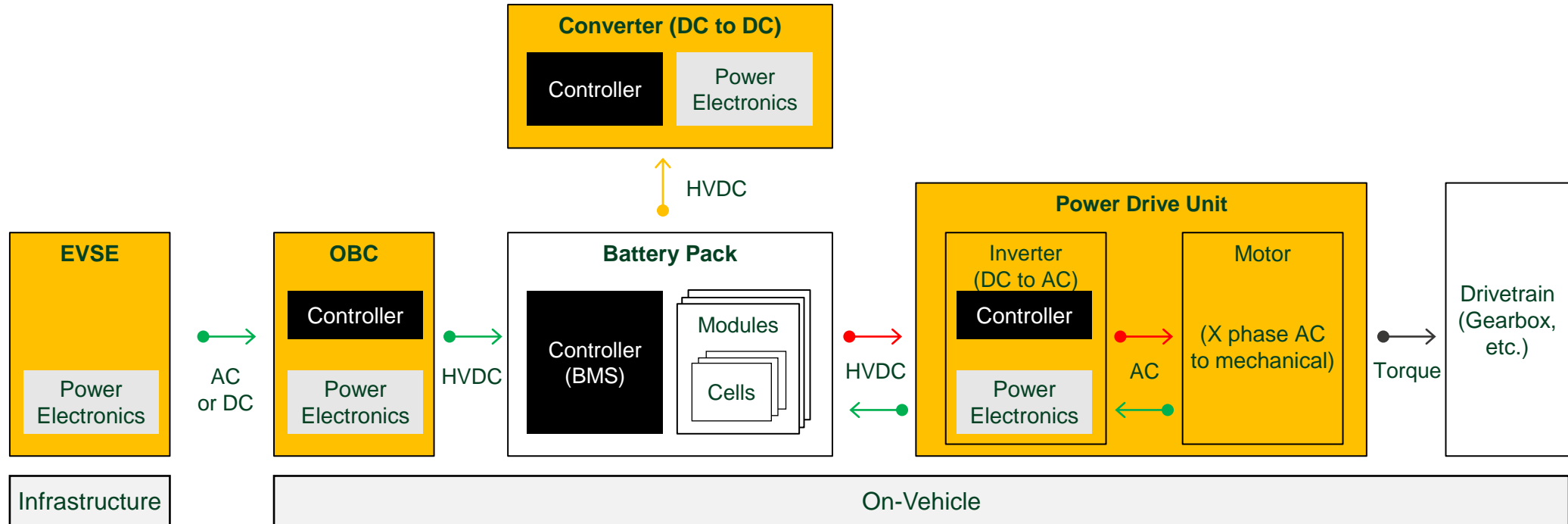
**Test Cell – eDyno**  
Physical Testing



Field  
Test



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Enterprise  
Software

DATA ANALYTICS

## ELECTRIFICATION

Battery

BMS

Inverter

Motor

Charging  
(EVSE, OBC, V2G)



BATTERY VALIDATION TEST



BMS HIL SIMULATOR



BATTERY CELL QUALITY  
BATTERY FUNCTIONAL TEST  
BATTERY EOL TEST



BMS  
PRODUCTION TESTER



INVERTER TEST SYSTEM  
(SIGNAL AND POWER LEVEL HIL)



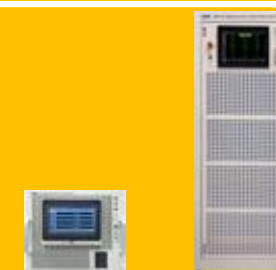
INVERTER  
PRODUCTION TESTER



E-MOTOR TEST BENCH  
E-AXLE TEST BENCH



EOL EDYNO



AC GRID SIMULATORS



AC SOURCES & LOADS



BATTERY EMULATORS



Enterprise  
Software

DATA ANALYTICS

## ELECTRIFICATION

Battery

BMS

Inverter

Motor

Charging  
(EVSE, OBC, V2G)



BATTERY VALIDATION TEST



BMS HIL SIMULATOR



BATTERY CELL QUALITY  
BATTERY FUNCTIONAL TEST  
BATTERY EOL TEST



BMS  
PRODUCTION TESTER



INVERTER TEST SYSTEM  
(SIGNAL AND POWER LEVEL HIL)



INVERTER  
PRODUCTION TESTER



E-MOTOR TEST BENCH  
E-AXLE TEST BENCH



EOL EDYNO



AC GRID SIMULATORS



AC SOURCES & LOADS



BATTERY EMULATORS

